



Internal Engineered Primed FD30 Doors

Installation, Finishing and Care Instructions

Important Information

It is important you read this leaflet before installing the door. The guidelines below will help ensure the door is fitted correctly and in a suitable environment. **Failure to adhere to the instructions could invalidate any warranty claims.**

- Doors must be stored flat on 3 level bearers
- Doors must be kept dry at all times
- Avoid direct contact with sunlight before the door has been treated
- Do not install or store the door in newly plastered rooms
- Polythene wrapping should remain on the doors until immediately before installation
- Check the door for defects and damage before installation - Do not continue to install the door if any defects or damage are found
- Any small nicks or scratches should be sanded using fine sandpaper before treatment and touched up with primer if necessary
- Any door which has been worked on cannot be exchanged, with the exception of a door with a proven manufacturing defect
- Doors should be handled carefully with clean gloves and not dragged across each other or across other surfaces
- Doors must be sealed on both faces and ALL edges prior to installation
- This door cannot be left untreated and MUST not be left exposed to the elements

IT IS ESSENTIAL THAT THIS DOOR IS INSTALLED USING THE FRAME, INTUMESCENTS AND IRONMONGERY DETAILED IN THE TEST EVIDENCE, ASSESSMENT OR CERTIFICATION. ANY DEVIATION FROM THIS WILL RESULT IN THE CERTIFICATION BEING INVALID AND THE DOOR NOT PERFORMING AS IT SHOULD IN THE EVENT OF A FIRE

Finishing

This door is supplied primed. Please note that once all work is completed on the door, any trimmed edges, any cut-outs for hardware must be re-primed and given the required number of top coats as indicated on the manufacturer's instructions, paying particular attention to the end grain.

Do not use wire wool or other sanding materials containing steel/iron on our doors. Failing to seal the doors accordingly to our instructions will invalidate any claims.

You can use water or oil/solvent based paints to finish this door. If using an oil/solvent based finish we recommend the use of a VOC 2010 compliant product.

These doors are only suitable for paint finish.

For best results, apply any finishing coat while the door is lying flat using a high density foam roller in combination with a paintbrush for any detailed/hard to reach areas. A light sanding before initial application and between coats will produce the best finish and the use of a grey undercoat is recommended when painting doors in a dark colour. Adequate drying time must be allowed between coats as indicated in the manufacturer's instructions. Failure to follow the above will invalidate claims for excessive movement or delaminating.

Hanging

Note: Doors for internal use should be fully finished before being hung.

This range of Fire Doors are tested to BS476: part 22: 1987 and are FD-30 Fire Rated when installed into the appropriate frame of 77 x 25mm min thickness section and with a min of 12mm deep rebate or planted stop (**see diagram 2 overleaf**). If using planted stops, they must be fixed using glue and 38mm long steel pins. 15x4mm Intumescent strips must be fitted into the jambs and head of the frame.

It is the responsibility of the installer to ensure that all Certifire hardware, Intumescent strips, door and frame are fitted correctly to meet all current Building and Fire Regulations.

If in doubt check with your local Building Control Officer.

Do not plane the door unless absolutely necessary, and if so, do not remove any more than 4mm from the side or 6mm from the bottom (do not trim the top of the door as this will remove the Certifire label).

When hanging the Door there should be a 2mm min to 4mm max gap at each side and top (**see dimension A & B diagram 2**) and a maximum gap of 6mm between the bottom of the Door and the floor covering, (**see dimension C diagram 2**). A minimum of three cut-outs are required in the Door stiles and frame jamb for the hinge position (**see diagram 1 overleaf**). Using the hinge as a template, mark the hinge positions on the appropriate Door stile. Then position the Door in the Frame and transfer the markings from the Door onto the Frame, ensuring that they are perfectly aligned. Hinges must be CE marked for use with fire resisting doors.

Again, using the hinge as a template, mark the hinge position and cut-out the recesses in the door and frame to the required depth allowing for any intumescent protection. Pilot holes should always be drilled for the screws.

Fit the hinges to the Door in the prepared cut-outs with the screws supplied, fully fitting screws into all the holes in the hinge plate. Hang the door into the Frame, supporting it to achieve the correct alignment. Initially insert only one screw per hinge plate.

Check that the Door closes correctly and has the height and width clearances as in diagram 2 below. If the Door touches the Frame at any point, the hinge housings may need adjustment. When the alignment is correct, fit the remaining screws into the hinges. If required, fit Door Stops to the frame.

For further information (including other configurations) please refer to Certifire certificate of approval CF433, CF5536 or CF5515 (referenced on the label on the top edge of the door).

'IF IN DOUBT SHOUT'

If you have any queries relating to the installation of this Fire Door, contact your local depot

Maintenance

Regular maintenance of this door should be made in accordance with the varnish, stain or paint manufacturers instructions, to prevent break down of the wood finish and to protect the timber from deterioration.

In the event of this door being proven to have a manufacturing defect where a replacement is needed, the liability of the seller shall under no circumstance exceed the price of the defective door.

FIRE DOORS SHOULD BE ROUTINELY CHECKED EVERY 6 MONTHS TO THE CRITERIA IN THE CHECKLIST BELOW

Conditions of Sale

Howdens will not be held responsible for any incidental work or problems as a result of bad storage, handling or incorrect fitting and finishing of our doors. The foregoing does not affect your statutory rights.

Diagram 1 - Hinge Positions

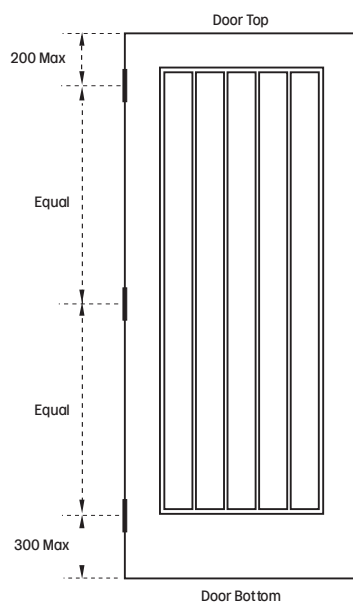
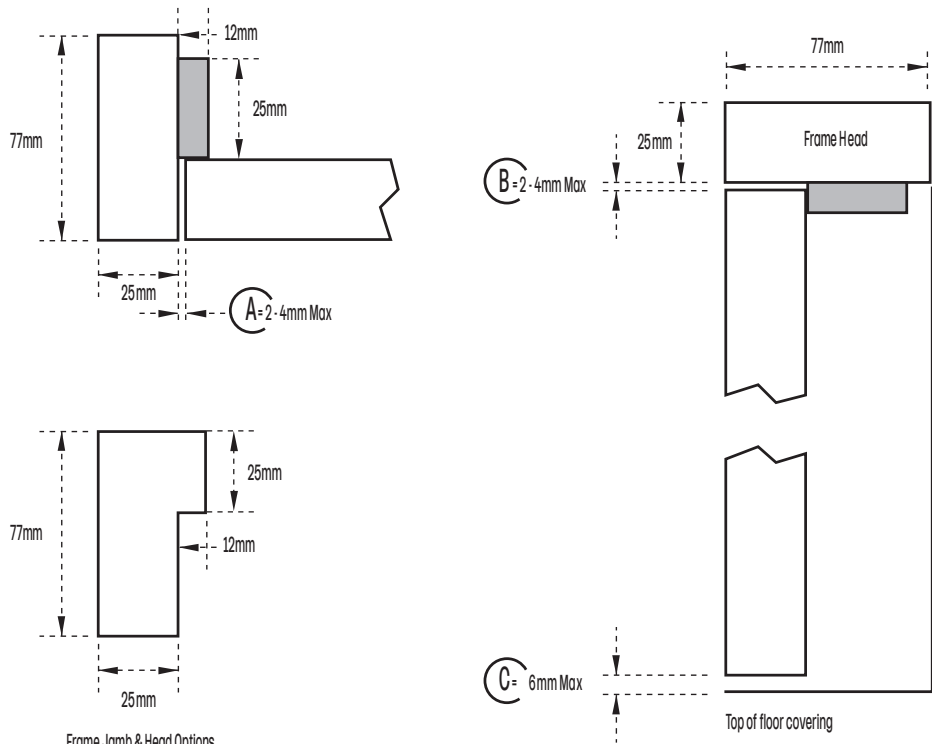


Diagram 2 - Minimum Frame Dimensions



Note: Door design shown is for illustration purposes only

Fire Door Checklist - complete and give to the client

CORRECT INSTALLATION CHECKLIST - REFER TO 'CERTIFICATE CF433, CF5536 OR CF5515' FOR DETAILS

(Certificates available at your local depot)

- Frame to wall gaps / packing / gap sealant
- Hinge positions and no missing screws
- Door to frame and threshold gaps
- Intumescent / smoke seals in position, allow door to shut and fill all gaps (smoke seals)

- Latches and locks engage / release
- Closer suitably closes door from any angle
- Appropriate signage fixed to door or frame (e.g. Fire Door Keep Shut)

Client name:

Door SKU code:

Installed by:

Signed:

Date: