



Internal Pre-Finished FD30 Fire Door

Installation, Finishing & Care Instructions



Important Notes

It is important you read this leaflet before installing the door. The guidelines below will help ensure the door is fitted correctly and in a suitable environment. **Failure to adhere to the instructions could invalidate any warranty claims.**

- Doors must be stored flat on 3 level bearers
- Doors must be kept dry at all times
- Do not install or store the door in newly plastered rooms
- Polythene wrapping should remain on the doors until immediately before installation
- Check the door for defects and damage before installation
- Do not continue to install the door if any defects or damage are found
- Any door which has been worked on cannot be exchanged, with the exception of a door with a proven manufacturing defect
- Doors should be handled carefully with clean gloves and not dragged across each other or across other surfaces

IT IS ESSENTIAL THAT THIS DOOR IS INSTALLED USING THE FRAME, INTUMESCENTS AND IRONMONGERY DETAILED IN THE TEST EVIDENCE, ASSESSMENT OR CERTIFICATION. ANY DEVIATION FROM THIS WILL RESULT IN THE CERTIFICATION BEING INVALID AND THE DOOR NOT PERFORMING AS IT SHOULD IN THE EVENT OF A FIRE

Finishing

These doors are supplied fully finished.

To reduce the risk of distortion, all trimmed edges and cut-outs must be fully finished before the door is hung. Howdens offer colour matched Touch-up Kit that can be used for these purposes.

Hanging

Note: Doors for internal use should be fully finished before being hung. The below covers doors hung as single doors only.

This range of Fire Doors are tested to BS476: part 22: 1987 and are FD-30 Fire Rated when installed into the appropriate frame of 77 x 25mm min thickness section and with a min of 12mm deep rebate or planted stop (see diagram 2 overleaf). If using planted stops, they must be fixed using glue and 38mm long steel pins. 15x4mm Intumescent strips must be fitted into the jambs and head of the frame.

It is the responsibility of the installer to ensure that all Certifire hardware, Intumescent strips, door and frame are fitted correctly to meet all current Building and Fire Regulations.

If in doubt check with your local Building Control Officer.

Do not plane the door unless absolutely necessary, and if so, do not remove any more than 4mm from the side or 6mm from the bottom (do not trim the top of the door as this will remove the Certifire label)

When hanging the Door there should be a 2mm min to 4mm max gap at each side and top **(see dimension A & B diagram 2)** and a maximum gap of 6mm between the bottom of the Door and the floor covering, **(see dimension C diagram 2)**. A minimum of three cut-outs are required in the Door stiles and frame jamb for the hinge position **(see diagram 1 overleaf)**. Using the hinge as a template, mark the hinge positions on the appropriate Door stile. Then position the Door in the Frame and transfer the markings from the Door onto the Frame, ensuring that they are perfectly aligned. Hinges must be CE marked for use with fire resisting doors. **Note:** ITS0001 2mm graphite intumescent hinge pads must be used behind hinge leaves. Again, using the hinge as a template, mark the hinge position and cut-out the recesses in the door and frame to the required depth allowing for any intumescent protection. Pilot holes should always be drilled for the screws.

Fit the hinges to the Door in the prepared cut-outs with the screws supplied, fully fitting screws into all the holes in the hinge plate. Hang the door into the Frame, supporting it to achieve the correct alignment. Initially insert only one screw per hinge plate.

Check that the Door closes correctly and has the height and width clearances as in diagram 2 below. If the Door touches the Frame at any point, the hinge housings may need adjustment. When the alignment is correct, fit the remaining screws into the hinges. If required, fit Door Stops to the frame.

For further information (including other configurations) please refer to Certifire certificate of approval CF5372 (referenced on the label on the top edge of the door).

'IF IN DOUBT SHOUT'

If you have any queries relating to the installation of this Fire Door, contact your local depot

