Section 1

Kitchen installation

Base cabinets

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Section 1 - Kitchen installation - Base cabinets

Pre-build - Cabinet leg

Alternative leg style shown on page 18.

Leg Locations

1. Push top into cabinet base.

2. Knock in the 3 dowels to secure. **NOTE:** Dowels should be flush with the surface once secure.

3. Screw in leg base and adjust. **NOTE:** Leg has a nominal height mark at 170mm and can be adjusted +/- 22.5mm.

4. Adjustment of the cabinet back legs can be made from inside the cabinet.

Fit cover caps to the cabinet holes once adjustment is complete.

**Leg Pack:**
- x4 Leg Top
- x4 Leg Base
- x4 Glide
- x2 Cover Cap
- x2 Plinth Clips

Front

Cabinet Base Panel

Leg Top

Leg Base

Glide
Section 1 - Kitchen installation - Base cabinets

Pre-build - Cabinet leg

Plinth Clip
Lay the plinth face down with the bottom edge against the run of cabinet legs. Mark the positions of the leg onto the back of the plinth using a pencil.

Position the plinth clip bracket to the plinth, aligning the notch with the pencil mark and secure using the screws provided.

NOTE: Use the plinth clip to space the bracket from the top edge.
When fitting a return plinth turn the bracket 180 degrees so the clip, when fitted, is towards the bottom of the panel and clips do not clash when fitting to the same leg. Fit the clip into the bracket, slotting into place.

Fitting legs to wall cabinets
When using the leg in a shallow base unit application (ie. fitting to a wall cabinet), the plastic location dowels will require removing.

1. Remove the plastic location dowels.

2. Position the legs in line with the other leg positions in your cabinet run.
Pilot drill and secure through the three fixing holes in the leg top with screws.
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Pre-build - Alternative cabinet leg

**Cabinet leg**

Fit the leg boss to the cabinet aligning the plastic lug with the hole.

**NOTE:** Make sure the flange of the leg boss overlaps the cabinet side panel.

Firmly tap the centre plastic pin in the leg boss to expand the plastic lug and secure the leg boss.

**NOTE:** Screws can be used, however are not required and therefore not supplied.

Fit the leg section, pushing into the leg boss, then screw on the foot section.

**NOTE:** Legs can be cut down using a hacksaw, if required.

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1. **Push into base**
2. **Knock in dowel.**
   Ensure the lip of the leg overlaps the base and side panel joint.
3. **Push in leg section**
4. **Screw in foot section**

**Tower pull-out 5th leg fixing**

For extra stability and support fit a 5th leg to the front central position of the cabinet base panel.

Use the information below to secure the leg.

**NOTE:** We recommend the additional leg is secured to the cabinet before the pull-out accessory is fitted.

1. **Remove the plastic location dowel.**
2. **Position the leg centrally and secure in line with the other leg position.**
Pre-build - Cabinets

Section 1 - Kitchen installation - Base cabinets

Worktop fixing brackets
Support the end panel before knocking in the fixing bracket.

Base cabinet, fixing brackets
Brackets should be fitted to each end of the cabinet and in alignment with the access holes drilled in each end of the back rail.

Once the cabinet is secured to the wall, lock the bracket in place using a screw through the round hole.

NOTE: Cover caps are provided to blank the access holes.

Mid shelf support, 800/900/1000 cabinets
Shelf pegs have been supplied for centre fixing, as shown. This is to prevent shelf deflection.

If an additional peg is required at the back of the cabinet a 5mm hole will need to be drilled before locating the shelf peg. This should be done for Level H compliance.
Section 1 - Kitchen installation - Base cabinets

Pre-build - Corner base cabinet centre upright fixing

NOTES:
Remove the transit rail from the cabinet.
The centre post has not been pre-fitted into the cabinet to allow for different corner door size applications.

Application example

**1000mm Cabinet**
- 600 Door position
- 400 Door position

**800mm Cabinet**
- 500 Door position
- 300 Door position

Assembly

1. Fixing positions for the centre post fixing have been pre-spiked into the cabinet rail and part pre-drilled in the underside of the base panel. Select the holes required and drill through using a 5mm bit.

2. Fit the new centre post to the cabinet and secure in place using the screws supplied.

   **NOTE:** Make sure the upright is flush with the front edge of the cabinet.
Section 1 - Kitchen installation - Wall cabinets

Pre-build - Deep wall cabinet

Concealed wall cabinet hanging brackets are supplied in the fittings pack.

**NOTE:** Power tools must not be used when fitting the brackets.

1. **13mm FH screw x1**
   - Repeat steps 1, 2 and 3 for other side bracket.

2. **25mm CSK screw x1**
   - For 700, 800, 900 and 1000 wall cabinets, a central bracket must be fitted.

3. **EURO screw x1**

   - Use a level to ensure bracket is straight.

4. **13mm FH screw x2**
   - Drill through the holes from inside the cabinet in the two positions.

5. **THIS SCREW MUST BE FITTED**

6. **THIS SCREW MUST BE FITTED**

7. **2.5mm**

   - Turn the cabinet onto it’s top edge and drill through the back rail of the cabinet in two positions (from the outside). This is to secure the bottom of the cabinet to the wall.

8. **5mm**

   - For securing the deep wall cabinet to the wall, see page 83.
800/900/1000 Hi-line and drawer-line corner cabinets
Fit two fixing blocks to each side of the fillet top and bottom locating into the groove on one side and flush with the edge on the other.

Position the fillet to the cabinet centre upright and secure.

**NOTE:** For corner cabinets using different door sizes, remove the transit rail at the front of the cabinet and replace with the new centre post supplied with the order.

**NOTE:** If a run of base cabinets is to include a ‘fitted’ or ‘freestanding’ appliance, adjust the height of the cabinets to suit the height of the appliance.

Mark the wall 231mm from corner for 800 cabinets, 181mm from corner for 900 cabinets and 131mm from corner for 1000 cabinets. Position cabinet against wall up to the mark.

Level side to side and front to back by turning the adjustable ends of the feet as necessary.

**DO NOT FIX TO WALL AT THIS STAGE**
Section 1 - Kitchen installation - Base cabinets

Corner base cabinet - Symmetrical fillet

1. Fit two fixing blocks each side of the fillet top and bottom.  
   **NOTE:** In a corner application where two single cabinets are being used, the fixing blocks on both sides of the fillet should be positioned aligning with the edge.

   - **KD block x4**
   - **KB block x4**
   - **Screw x4 (25mm)**

2. Position the fillet to the cabinet centre upright and secure.  
   Fit the adjoining cabinet and secure fillet to the side fixing through the KD blocks.

   - **Screw x4 (25mm)**

   **NOTE:** Use door bumpons to space the fillet away from the cabinet at the middle and bottom as shown.  
   **NOTE:** The top part of the fillet rests on the profile.

**800/900/1000 Corner cabinets**

Fit two fixing blocks to each side of the fillet top and bottom locating into the groove on one side and flush with the edge on the other.

Position the fillet to the cabinet centre upright and secure.

**NOTE:** For corner cabinets using different door sizes, remove the transit rail at the front of the cabinet and replace with the new centre post supplied with the order.

**NOTE:** If a run of base cabinets is to include a ‘fitted’ or ‘freestanding’ appliance, adjust the height of the cabinets to suit the height of the appliance.

Level side to side and front to back by turning the adjustable ends of the feet as necessary.

**DO NOT FIX TO WALL AT THIS STAGE**
Section 1 - Kitchen installation - Base cabinets

Corner base cabinet

800/900/1000 Hi-line, drawer-line and larder corner cabinets

Position the cabinet you require to turn the corner and run at right angles to the first cabinet. Place the cabinet against the wall and line up with the corner fillet as shown in the diagram. Use the straight edge and a spirit level when adjusting the feet to continue the level. After levelling and positioning a number of cabinets in this direction, connect together, but not more than a run of 2.5M. Do not connect to the corner cabinet. Fix the cabinets to the wall, see page 33.

Fix with 2 countersunk screws through the 2 KD blocks on the back of the fillet into the end panel of adjacent cabinet.

NOTE: The cabinet is correctly positioned when an 18mm distance is achieved as shown.

800 Cabinet = 400mm
900 Cabinet = 450mm
1000 Cabinet = 500mm

Corner larder

Fit the top section of the larder to the base section. Secure up through the front rail of the base cabinet with screws, and at the back with the worktop fixing brackets as shown. Once the corner larder is in place, secure to the wall at the top using the larder brackets.

NOTE: If you are fitting cornice to the kitchen, do not secure the brackets to the exposed side of the unit. The bracket should be fixed to the cornice once fitted. The fillet will require cutting down for full height corner larder tower units.

IMPORTANT: To reduce the risk of damage to cut edges due to moisture ingress (where they are exposed to moisture) all raw edges must be sealed using a waterproof varnish or PVA.
Section 1 - Kitchen installation - Base cabinets

Corner base cabinet

**931 Corner base cabinet**

Place corner base cabinet tight into the corner. Level carefully ensuring that all 7 feet are adjusted correctly. Once it has been positioned it can be left until the cabinets on both sides are fixed to the walls. For assembly instructions, see page 26-27.

**NOTE:** The service void on the 931 corner cabinet is now between 66-72mm.

**NOTE:** See page 28 for blanking panel application.
Section 1 - Kitchen installation - Base cabinets

931 Corner base cabinet

Illustration shows additional shelf pack fitted.

Assembly

1. Remove transit rail from the cabinet.

2. Remove small cabinet.

3. Lay the large cabinet on its back edge and fit cams.

4. Fit dowels, cams and cam studs to the small cabinet, turning cams to lock studs in position. **NOTE:** Glue dowels into position.
5. Fit the small cabinet to the large cabinet aligning the dowels with glued dowel holes and cam studs with cams. **NOTE:** Make sure all cam studs are secure.

6. Fit the feet (x7) to the underside of both cabinet sections, see pages 32-33 for additional information.

- Push top into cabinet base.
- Knock in the 3 dowels to secure. **NOTE:** Dowels should be flush with the surface once secure.
- Screw in leg base and adjust. **NOTE:** Leg has a nominal height mark at 170mm and can be adjusted +/- 22.5mm.

**Mid shelves**

Fit the shelf sections together using the cams, studs and dowels. **NOTE:** Shelf components and fittings are supplied as an additional pack.

Fit the shelf pegs into the cabinet then position shelf.
Section 1 - Kitchen installation - Base cabinets

Blanking panel application guide

Assembly

1. Fit the blanking panel to the base and wall unit using suitable fixings.

**1000 Corner base**

*Cut panel down by 52.5mm for the 900 corner base unit application.

**900 Corner base**

*Cut panel down by 105mm for the 800 corner base unit application.

**800 Corner base**

*Cut panel down by 205mm for the 631 corner wall unit application.

**631 Corner wall**

*Cut panel down by 205mm for the 631 corner wall unit application.

Fit the blanking panel to the base and wall unit using suitable fixings.

Base unit

Wall unit

Corner larder unit

Drill blanking panel.

CSK screw

5mm

Bit

720mm

451mm

205mm

52.5mm*

105mm*

205mm*
**All applications**

Fitting the cabinet legs and removal of the front rail are required in all applications.  

**NOTE:** The front rail should not be removed until all other cabinet modifications have been made.

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**Standard configuration**

Fit the fascia to the front rail using the screws to secure.

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**Standard configuration with drawer**

Remove the rail from the front of the shelf.  

**NOTE:** Follow the leaflet supplied with the drawer pack for drawer installation.

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**Alternative configuration**

Re-position shelf to its lower position on the side panel using the cam and stud to secure. Fit two fascias (top and bottom) to the cabinet.

**NOTE:** Ensure brackets are re-positioned under the shelf after moving.
**Built-under oven housing drawer**

**Section 1 - Kitchen installation - Base cabinets**

Please ensure there is sufficient clearance for the drawer to open once flooring has been installed.

**Assembly**

1. Fit legs.

   - **Screw x8**
     - 30mm CSK

   - **Screw x16**
     - 13mm CSK

   **NOTE:** These screws are packed in the cabinet fittings bag.

2. Fit runner.

   - **Screw x8**
     - 20mm CSK

   - **Runner x2 (LH&RH)**
Section 1 - Kitchen installation - Base cabinets

Built-under oven housing drawer

Assembly

3 Cut plinth section to length. Fit brackets to lower fascia section.

4 Fit clips to upper fascia.

5 Fit runner sections to drawer sides.

6 Fit fascia to drawer and lock into place.

NOTE: Fully extend runners then locate drawer.

Scribe the bottom edge of the plinth front when fully extended if required.

Adjustment
Section 1 - Kitchen installation - Base cabinets

BUOH - Leg conversion kit

Runner fixing

Measure and mark runner fixing positions. Secure runner into place using the screws provided.

Runners x2 (LH&RH)

Screw x8 (13mm CSK) or (16mm CSK)

Front

Screw x4 (16mm flange head)

Leg rail assembly

1. Fit the rails to the underside of the cabinets using the dimensions below as a guide.

Screw x8 (45mm CSK) or (50mm CSK)

2. Assemble the drawer following the instructions, see pages 31-42.

3. Mark and fit brackets to the back of the drawer front. Secure the front to the drawer box then fit the drawer to the runners.

Bottom edge
Section 1 - Kitchen installation - Base cabinets

Connecting and levelling

Place second cabinet up against the first. Adjust the cabinet to continue the level already set-up. Take care not to push cabinets closer to the corner than the mark on the wall. Do not connect to each other at this stage. Continue the run of cabinets on this wall until the first tower cabinet is reached or until the base cabinet run is complete.

Do not install open corner cabinets at this stage.

Having levelled a number of cabinets we recommend that the first few be connected together at this stage. Do not connect more than a run of 2.5m at a time.

Mark and drill 2 holes through the adjacent cabinet end panel only, away from hinges, drawer runners etc, using a 2.5mm drill bit. Then bradawl a starter hole and connect using the 30mm countersunk screws, to achieve a flush joint between cabinets. Take care not to force the cabinets out of line whilst drilling.

NOTE: For profile installation, see Section 2.

Wall fixing

Base cabinets
Secure the cabinet to the wall fixing through the bracket using appropriate wall fixing screws. Once secure fit a cover cap over the holes in the rail.

600 Built-under oven housing and floor mounted wall units
For built-under oven appliance cabinets, screw through the back rail.

NOTE: Wall fixings are not supplied.
Only use fixings suitable for the wall construction.