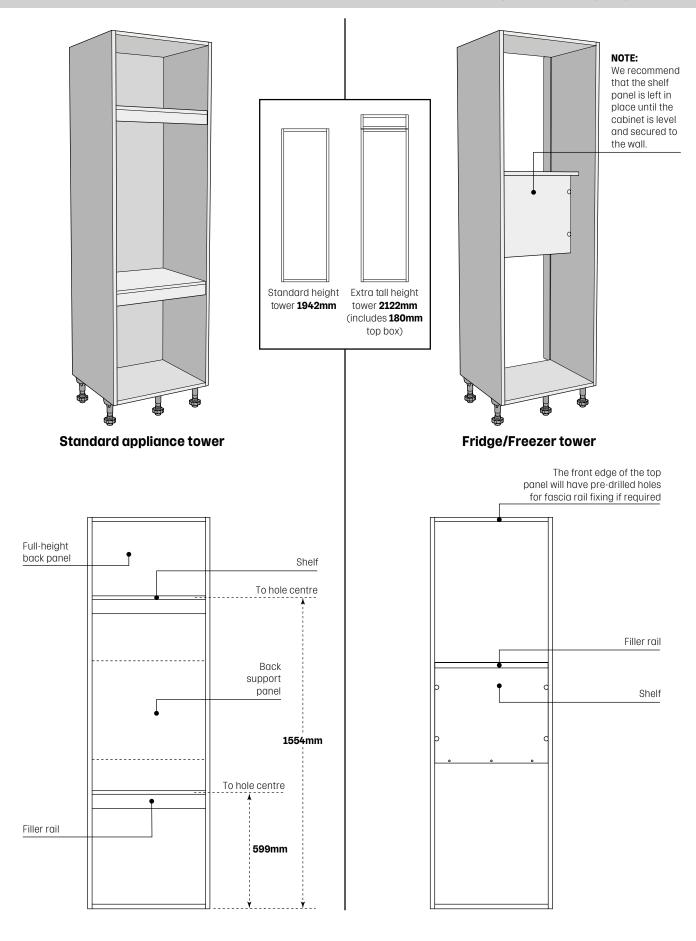
## How the cabinet is supplied

The appliance tower will be supplied in one of the configurations shown below depending on the appliance chosen. Adjust the shelves and back panels as required following the following pages.





## Hint and tips for installation

The information below relates to the appliance tower installation and modification. Please read the information below before starting the cabinet build.



If you are installing appliance towers in a run ensure a 30mm gap is left between for profile fixing.

IMPORTANT: All dimensions shown for the shelf configurations are measured to the centre of the fixing hole.

#### **Shelves**

All load bearing shelves must have KD blocks fitted underneath for extra strength and stability. Secure with 25mm screws.

**NOTE:** If the appliance being fitted clashes with the KD blocks, use metal larder brackets as a replacement.

#### **Shelf cut outs**

Base shelves in a fridge or freezer application will require cutting at the back for ventilation. Follow the diagram (right) for cutting dimensions.

#### **Shelf Brackets**

Mid shelves in configurations my be replaced with steel brackets **LAM0012** depending on appliances fitted.

#### Plinth vents

If using the appliance tower in a fridge or freezer application, the plinth should be fitted with a vent.

#### Filler rails (part of supplied cabinet)

Cabinet filler rails may require scribing/removing, depending on the appliance fitted. Remove the panel from the shelf to scribe.

#### Fascia rails (frontal)

Fascia rails may require scribing depending on the appliance fitted.

#### **Appliance sizes**

Due to variations in appliance sizes, packing may be required under the appliance to achieve a slightly raised level. Use 'cut off's' from your back panel for this purpose. Screws are provided to secure in place.

Dishwashers and washing machines are not suitable for use within appliance towers.

#### Leg fixing

Follow the kitchen installation manual for leg fixing information.

#### **Wall fixing**

The appliance tower **MUST** be secured to the wall for extra stability using larder brackets and screws (supplied in the fittings pack). Wall fixing screws have not been provided with this unit due to different wall types requiring different fixings.

**NOTE:** Where applicable, secure the tower through the back support panel.

#### Hinge fixing and adjustment

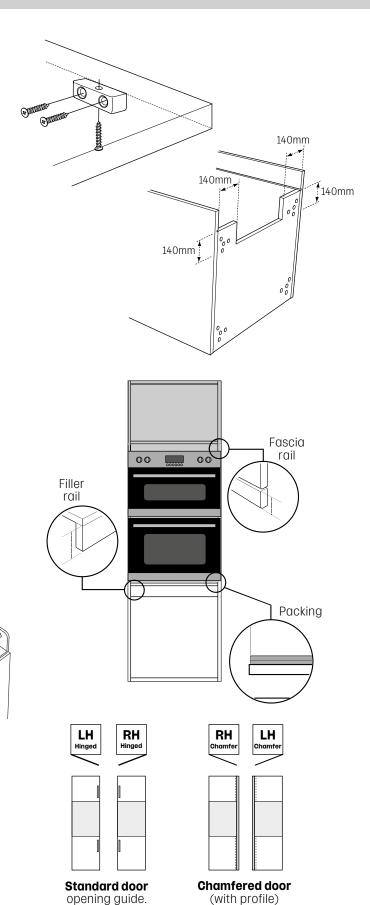
Follow the kitchen installation manual for all hinge and hinge plate fixing.

#### Drawer box assembly and installation (where applicable)

Follow the drawer box section for all assembly and installation information.

#### Fridge door fixing

For kitchen frontals with a centre panel, the bracket fixing will need to be secured only at the end nearest the door edge. Place an additional screw in the third hole along from the front to secure.



opening guide.



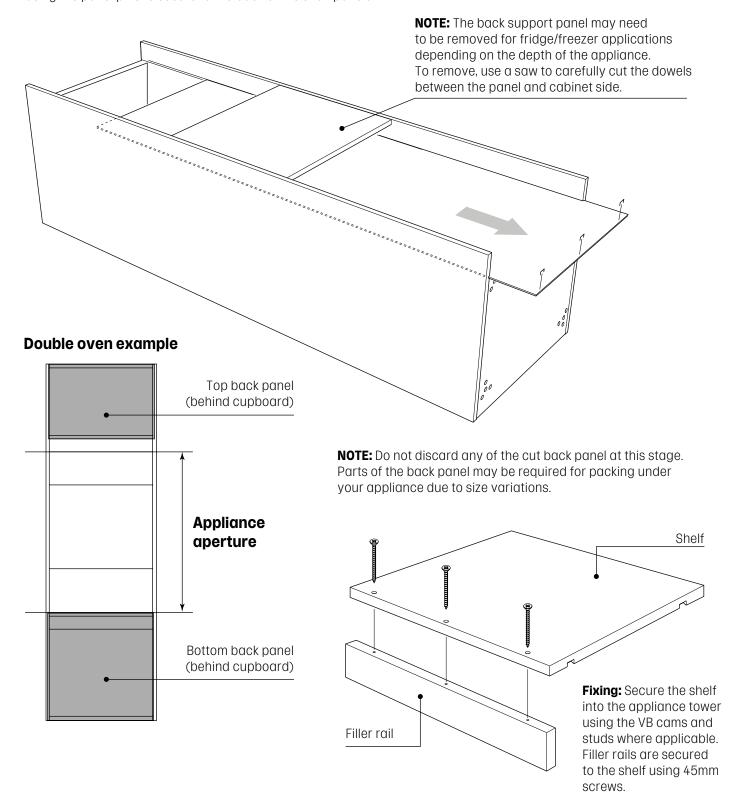
## Cabinet modification - Back panel + additional shelf

Appliance towers supplied with a back panel will require the back panel to be modified or removed completely. This is due to the different appliance configurations.

## NOTE: As a general rule, the back panel is only required behind a cupboard. The appliance aperture must not be enclosed due to ventilation.

Remove the staples and slide the back panel from the unit.

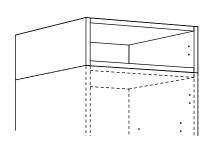
Cut panel to the appropriate sizes (see individual tower configuration pages for back panel sizes) and re-fit using the panel pins to secure to the back of the shelf panels.

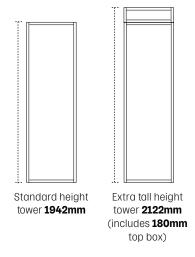


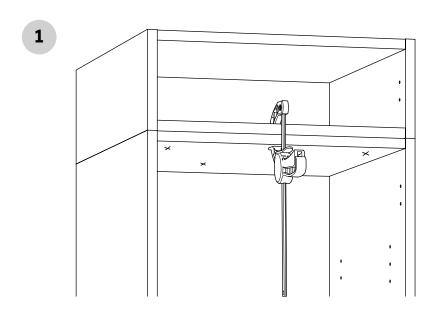


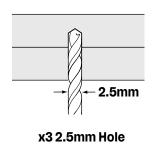
# Cabinet modification - Fitting a top box

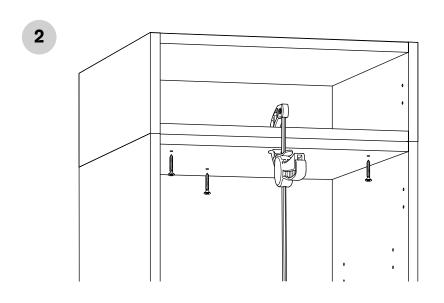
Fit a top box to the appliance tower cabinet to make an extra tall tower.

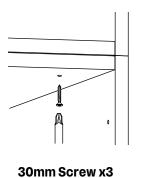






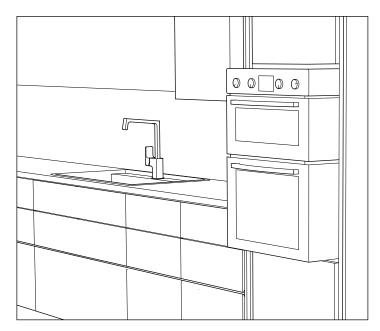








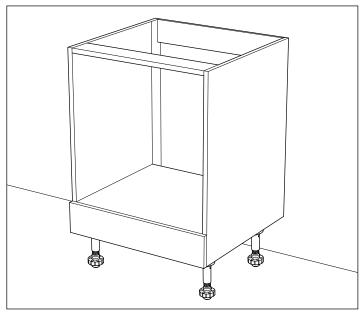
## Hint and tips for installation

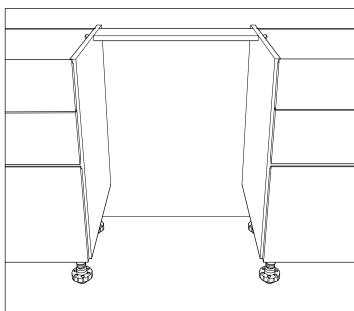


If electric or gas appliances are to be built into the cabinets, please ensure you read the appliance tower section and comply with the appliance dimensional requirements before fitting.

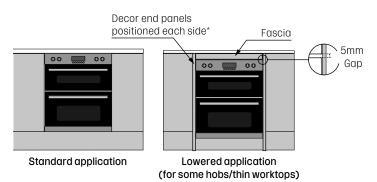
Finally fit appliance(s) and make the necessary supply connections. All connections should be made by a qualified person.

If you have a handleless profile kitchen, you will need to drill through the profile to secure the appliance. Infill rails are provided for this application, please see the handleless installation manual.





**NOTE:** When fitting an appliance between two cabinets, we recommend a rail, (drawer support rail be used), is positioned at the back aligned with the top of the cabinets to ensure the appliance when fitted is stable.



\*Oven can also be secure to the side panels of the cabinets if decor ends are not possible.

### Double ovens fitting between two cabinets.

If more room is required above the appliance to accommodate some Hob/thin worktop applications, drop the appliance down and use a 45mm fascia rail above to fill the gap. Please note: Plinth will need to be reduced in height for this application and the bottom of the appliance will not align with adjoining frontals.

**NOTE:** For a lowered built under double oven, secure decor ends to the sides of the cabinets and reduce the height of the plinth. Secure fascia to decor ends using fixing blocks.

**NOTE:** A 5mm ventilation gap should be left between the oven and fascia.



## **Double oven**

The information below shows the cabinet configurations that can be achieved when installing a double oven. Each overview page is followed by the shelf configurations applicable to the appliance shown.



Fascia rails (frontal): Fascia rails may require scribing depending on the appliance fitted.

<sup>\*</sup> Range dependant.

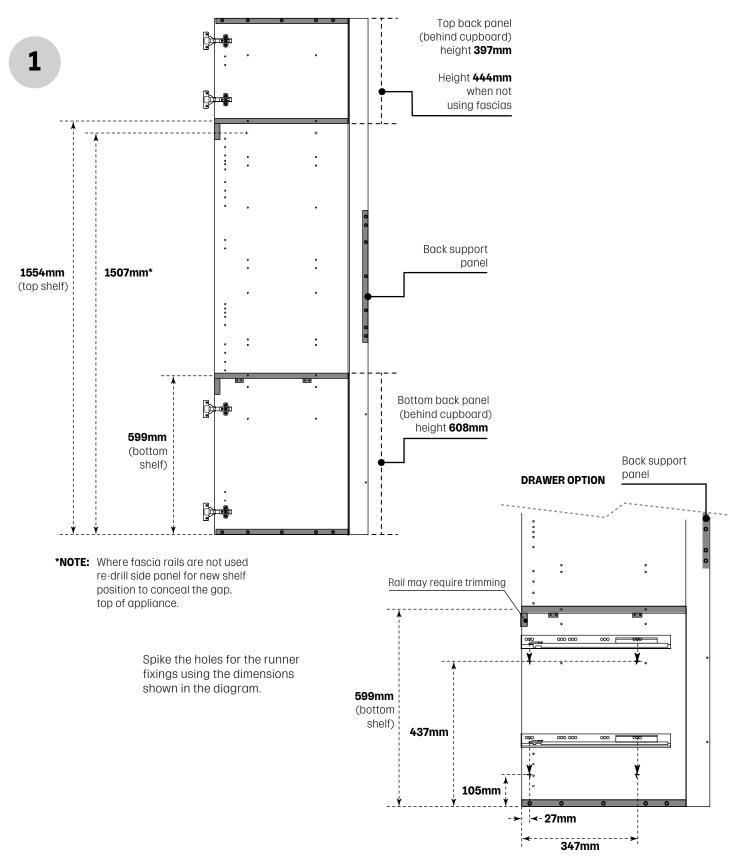


Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

#### **Double oven**

**NOTE:** Fascia rails may require scribing depending on the appliance fitted. Shelf configurations are identical for standard height and tall options.



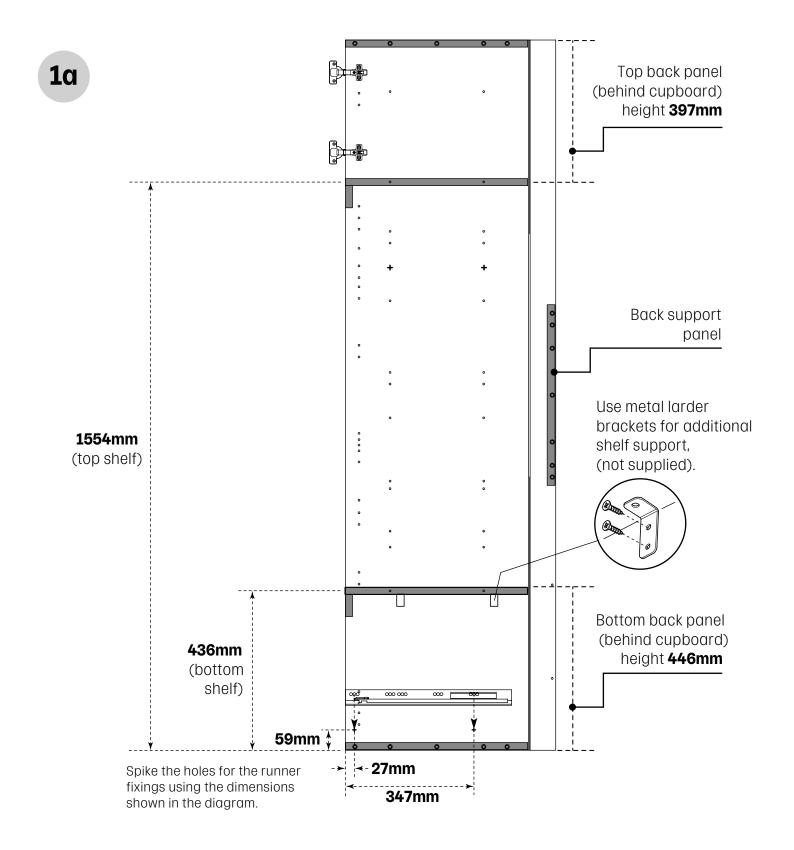


Following the information on this page for positioning shelves and runners.

The dimensions for the shelf positions are to the hole centre.

### Double oven with warming drawer

**NOTE:** Fascia rails may require scribing depending on the appliance fitted. Shelf configurations are identical for standard height and tall options.



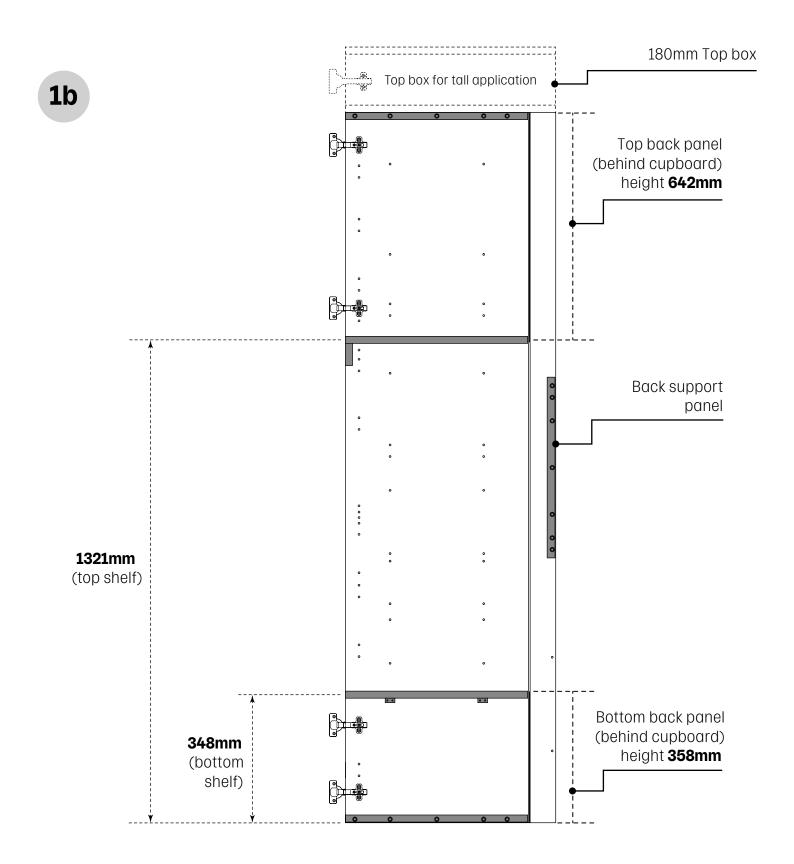


Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

### **Double oven - Lower fitting**

**NOTE:** Fascia rails may require scribing depending on the appliance fitted.



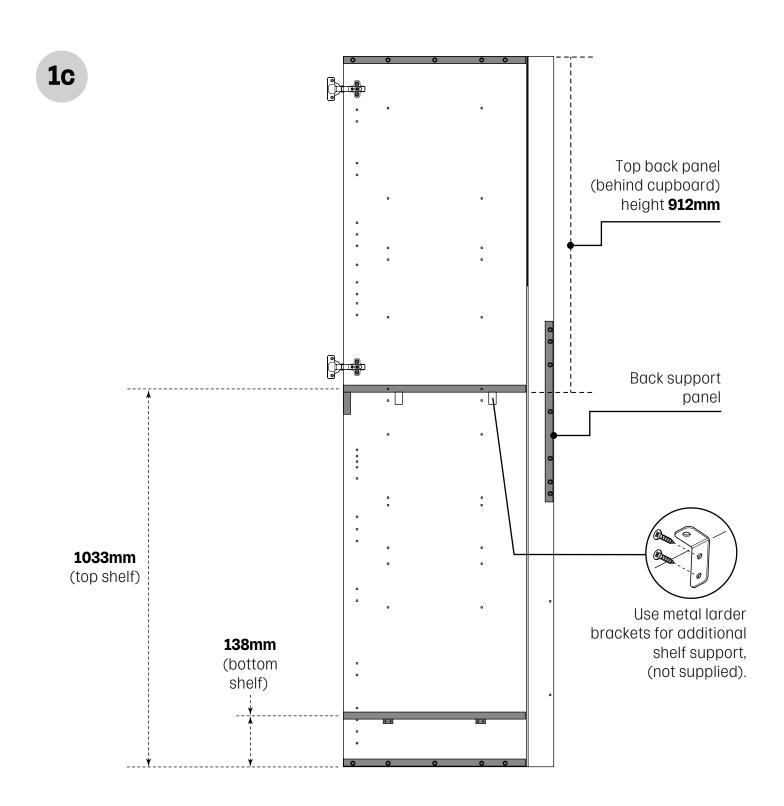


Following the information on this page for positioning shelves and runners.

The dimensions for the shelf positions are to the hole centre.

### **Double oven - Lower fitting**

**NOTE:** Fascia rails may require scribing depending on the appliance fitted.





## Double oven - With additional appliances and drawer

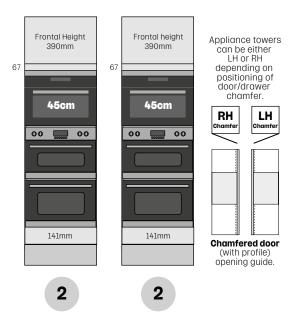
The information below shows the cabinet configurations that can be achieved when installing a double oven. Each overview page is followed by the shelf configurations applicable to the appliance shown.

### Standard options

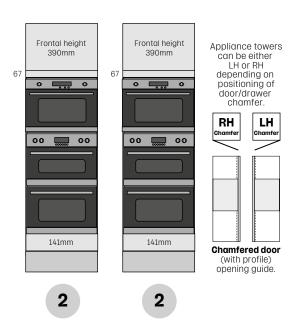
67mm Fascia rails required where indicated

Double oven with microwave

Double oven with microwave and 1 drawer

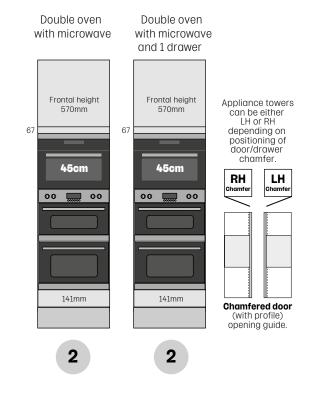


Double oven
with compact oven
and 1 drawer

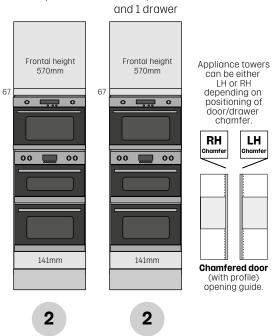


### Extra tall options

67mm Fascia rails required where indicated



Double oven
with compact oven
gard 1 drawer



**Note:** This configuration also applies to steam ovens and coffee makers (non LAMONA appliances). **Fascia rails (frontal):** Fascia rails may require scribing depending on the appliance fitted.



Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

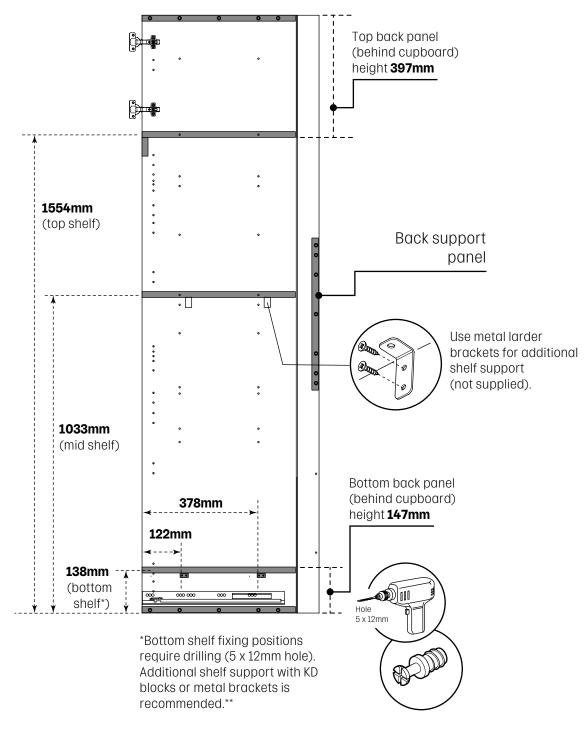
### Double oven with additional appliance and drawer

**NOTE:** Fascia rails may require scribing depending on the appliance fitted.

Shelf configurations are identical for standard height and tall options.

For tall options a 180mm box is fitted to the top of the tower (upper door hinge moves into top box for door fixing).

2



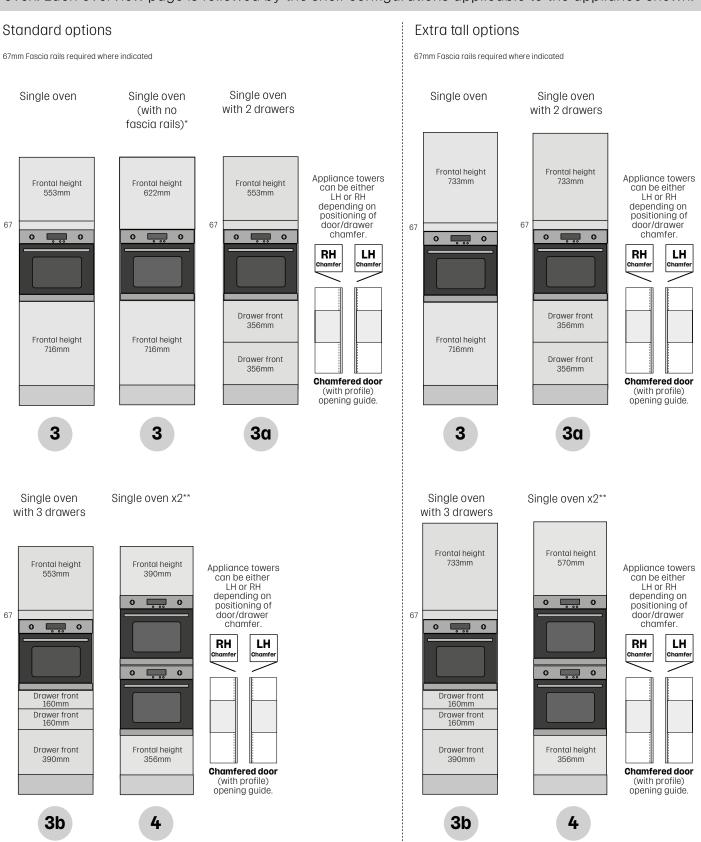


\*\*NOTE: When a drawer box is being fitted, use the metal brackets (shown left), as replacement for the KD blocks.



## Single oven

The information below shows the cabinet configurations that can be achieved when installing a single oven. Each overview page is followed by the shelf configurations applicable to the appliance shown.



Fascia rails (frontal): Fascia rails may require scribing depending on the appliance fitted.

<sup>\*</sup>Range dependant.

<sup>\*\*</sup>Only available as a drawer option.



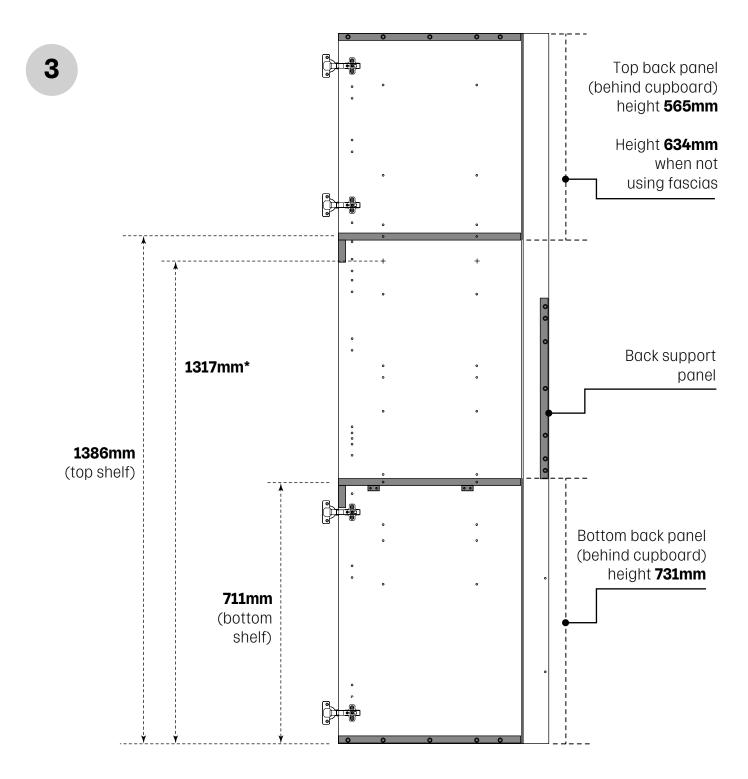
Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

#### Single oven

**NOTE:** Fascia rails may require scribing depending on the appliance fitted. Shelf configurations are identical for standard height and tall options.

For tall options a 180mm box is fitted to the top of the tower (upper door hinge moves into top box for door fixing).



\*NOTE: Where fascia rails are not been used re-drill side panel for new shelf position to conceal the gap, top of appliance.



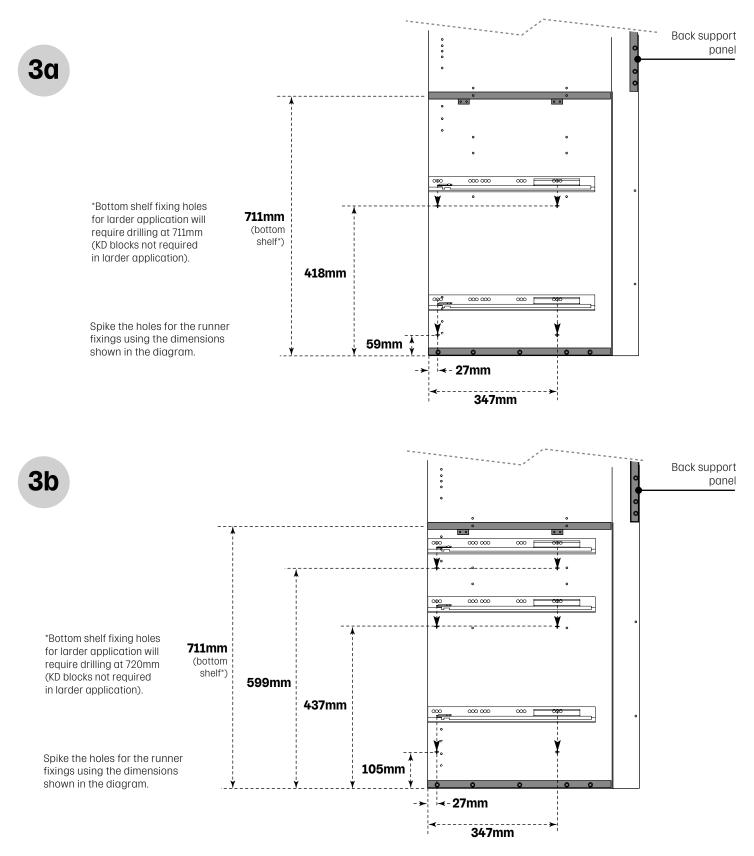
Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

### Single oven (drawer option)

**NOTE:** Fascia rails may require scribing depending on the appliance fitted.

Shelf configurations are identical for standard height and tall options.





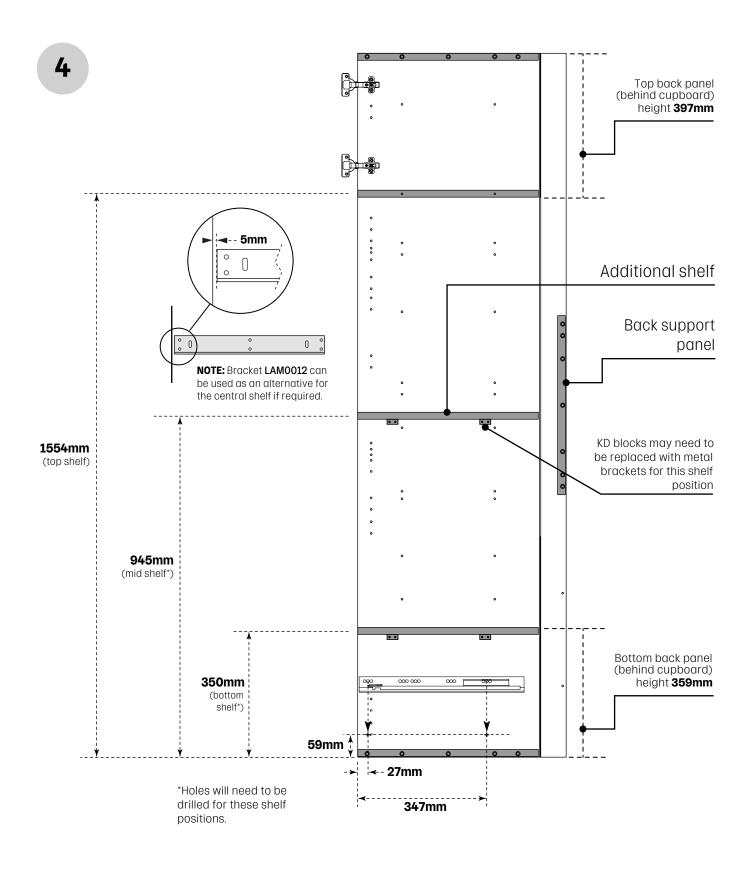
Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

### Single oven x 2

**NOTE:** Fascia rails may require scribing depending on the appliance fitted.

Shelf configurations are identical for standard height and tall options.



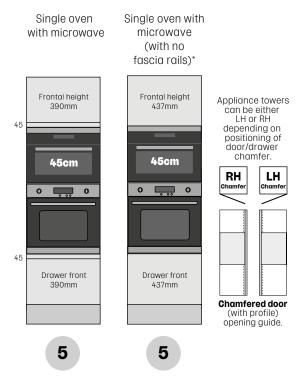


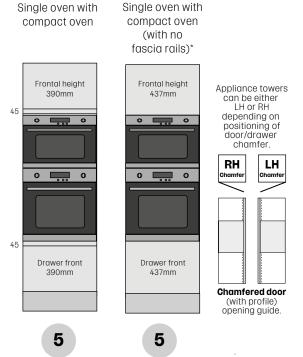
## Single oven - With additional appliances and drawer

The information below shows the cabinet configurations that can be achieved when installing a single oven. Each overview page is followed by the shelf configurations applicable to the appliance shown.

### Standard options

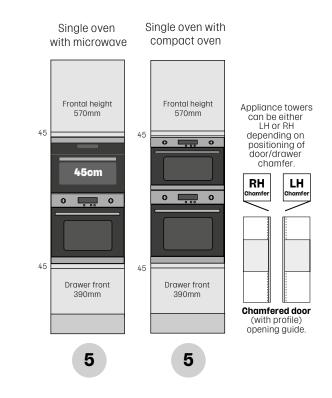
45mm Fascia rails required where indicated





### Extra tall options

45mm Fascia rails required where indicated



**NOTE:** This configuration also applies to steam ovens and coffee makers (non LAMONA appliances). **Fascia rails (frontal):** Fascia rails may require scribing depending on the appliance fitted. \*Range dependant.



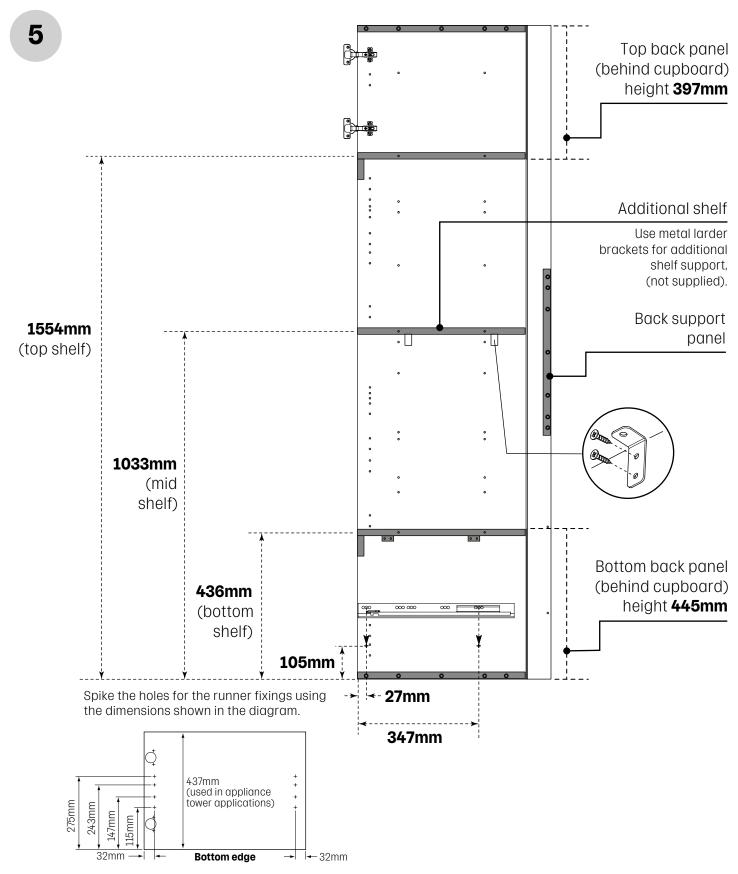
Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

### Single oven with additional appliances and drawer

**NOTE:** Fascia rails may require scribing depending on the appliance fitted.

Shelf configurations are identical for standard height and tall options.





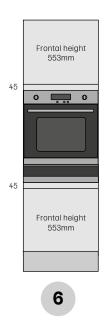
## Single oven - With warming drawer and additional microwave

The information below shows the cabinet configurations that can be achieved when installing a single oven. Each overview page is followed by the shelf configurations applicable to the appliance shown.

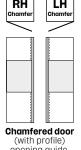
### Standard options

45mm Fascia rails required where indicated

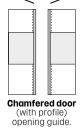
Single oven with warming drawer



Appliance towers can be either LH or RH depending on positioning of door/drawer



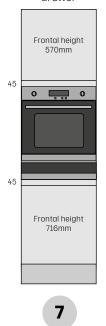
## RH LH



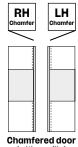
## Extra tall options

45mm Fascia rails required where indicated

Single oven with warming drawer

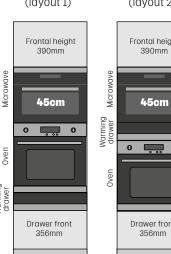


Appliance towers can be either LH or RH depending on positioning of door/drawer

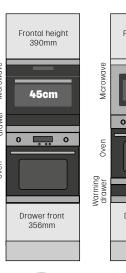


(with profile) opening guide.

Single oven with warming drawer and microwave (layout 1)



Single oven with warming drawer and microwave (layout 2)



**7**a

Single oven with warming drawer and microwave (layout 3)



Single oven with warming drawer and microwave (layout 1)



**7**a

Single oven with warming drawer and microwave



**7**a

Single oven with warming drawer and microwave (layout 3)



**7**a

Fascia rails (frontal): Fascia rails may require scribing depending on the appliance fitted.

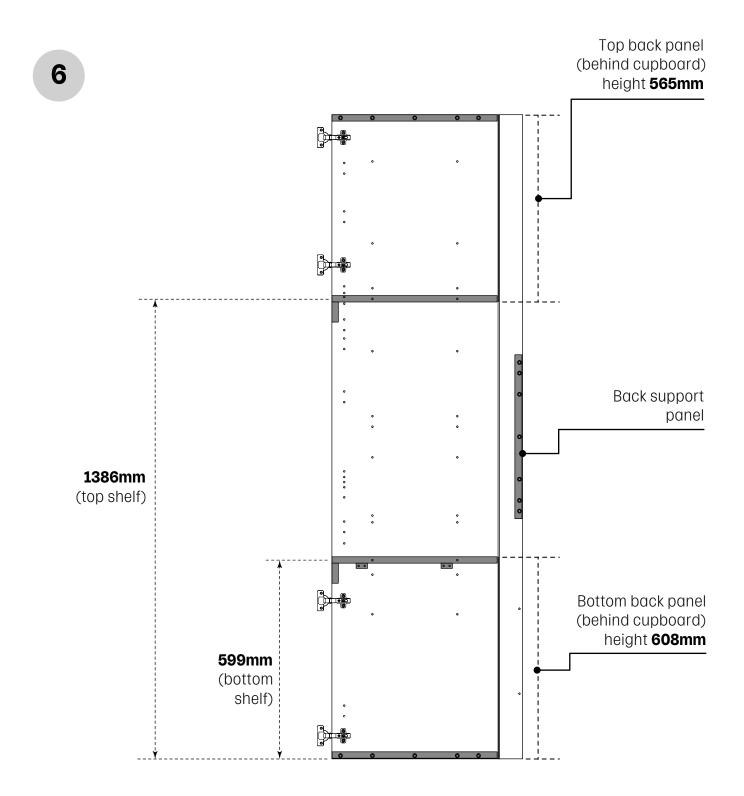


Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

### Single oven with warming drawer

**NOTE:** Fascia rails may require scribing depending on the appliance fitted.



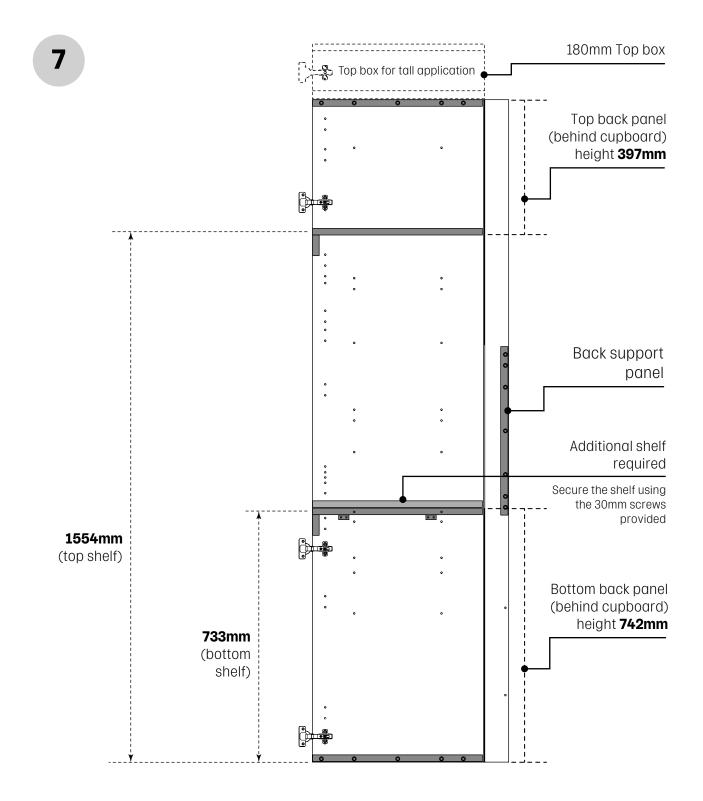


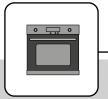
Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

### Single oven with warming drawer (extra tall)

**NOTE:** Fascia rails may require scribing depending on the appliance fitted.

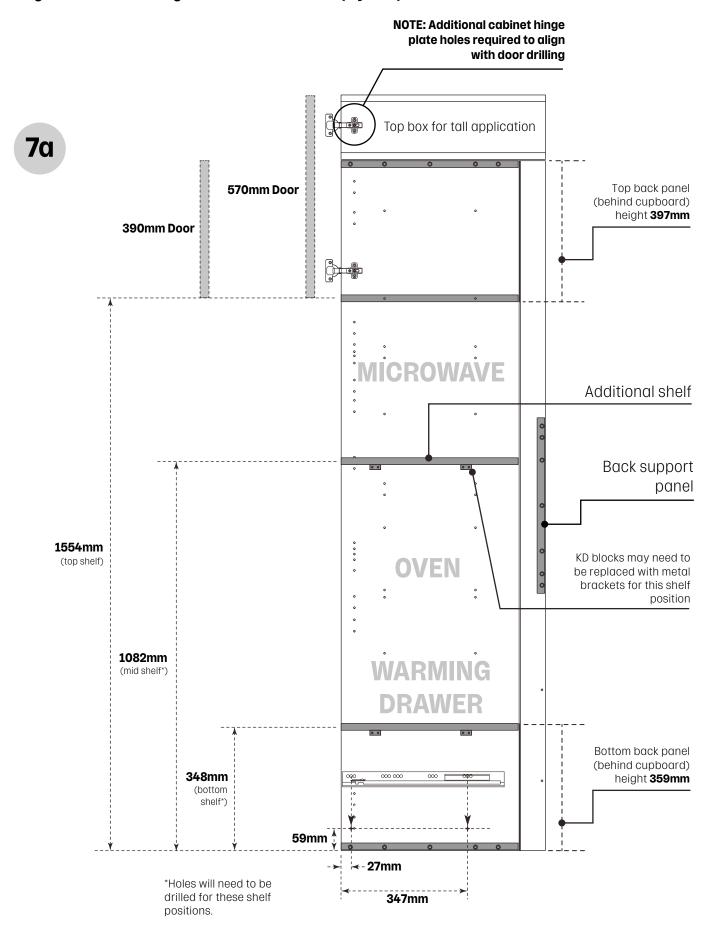


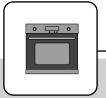


Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

### Single oven with warming drawer and microwave (layout 1)

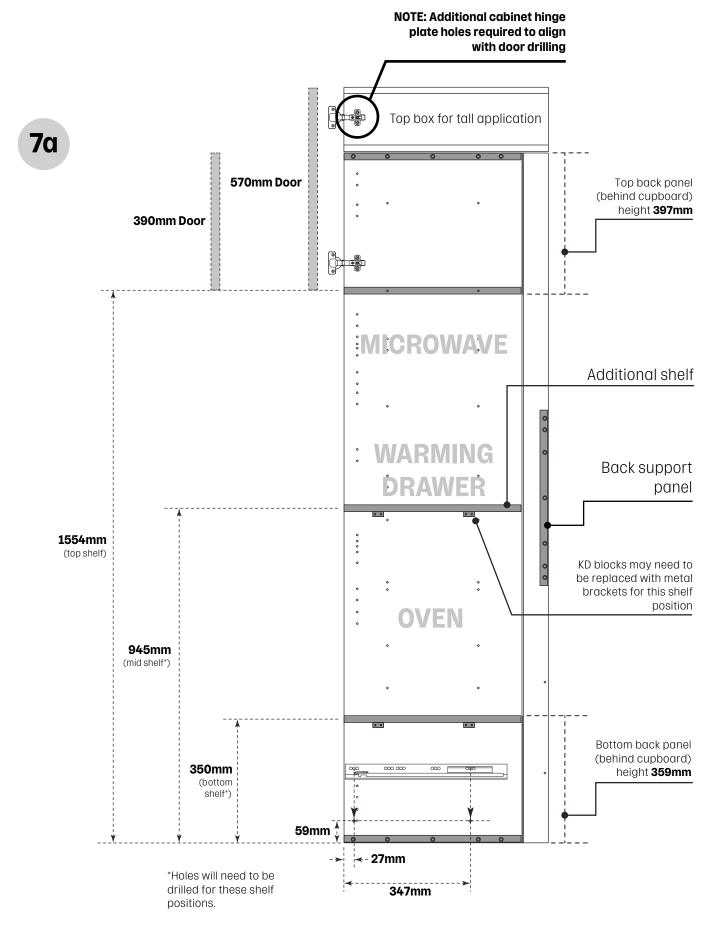


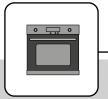


Following the information on this page for positioning the shelves and runners.

The dimensions for the shelf positions are to the hole centre.

### Single oven with warming drawer and microwave (layout 2)

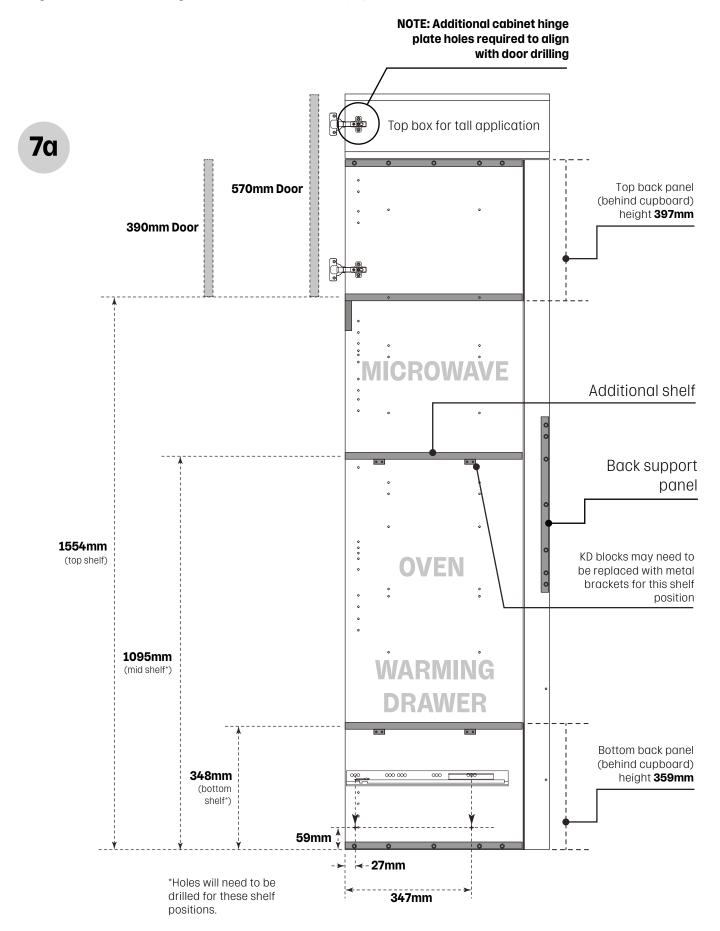




Following the information on this page for positioning shelves and back panels.

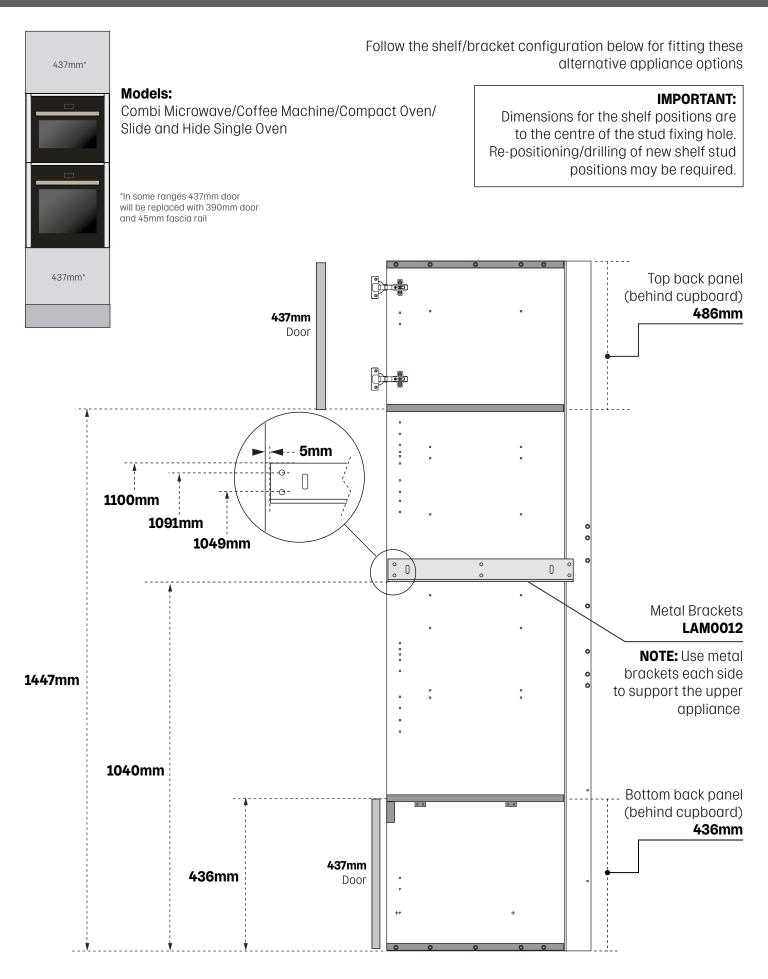
The dimensions for the shelf positions are to the hole centre.

### Single oven with warming drawer and microwave (layout 3)





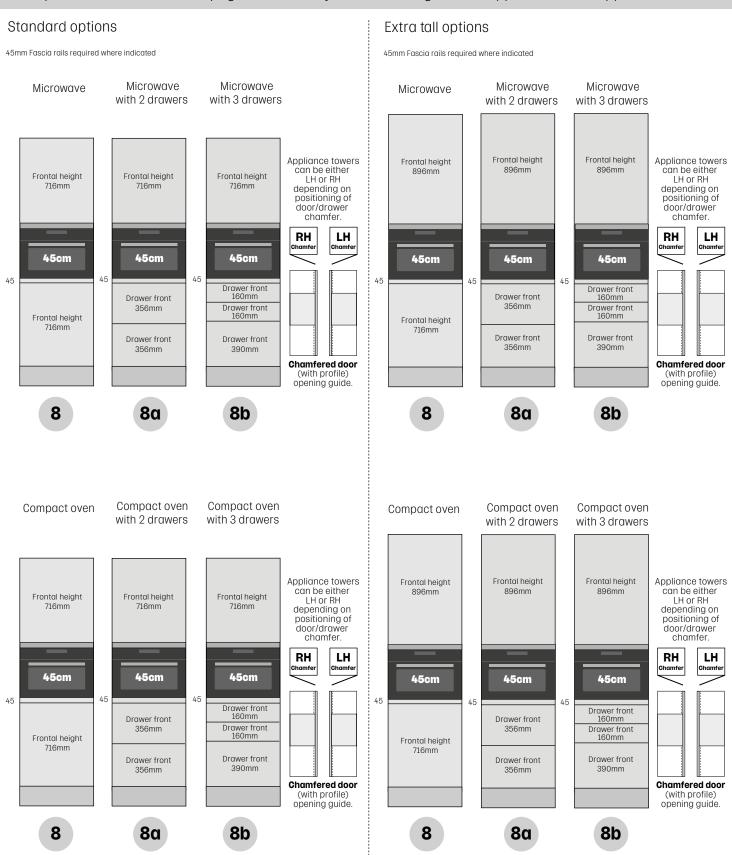
## 45cm Compact appliance/slide & hide single oven - NEFF





# Microwave/Compact oven

The information below shows the cabinet configurations that can be achieved when installing a microwave/compact oven. Each overview page is followed by the shelf configurations applicable to the appliance shown.



**NOTE:** This configuration also applies to steam ovens and coffee makers (non LAMONA appliances). **Fascia rails (frontal):** Fascia rails may require scribing depending on the appliance fitted.



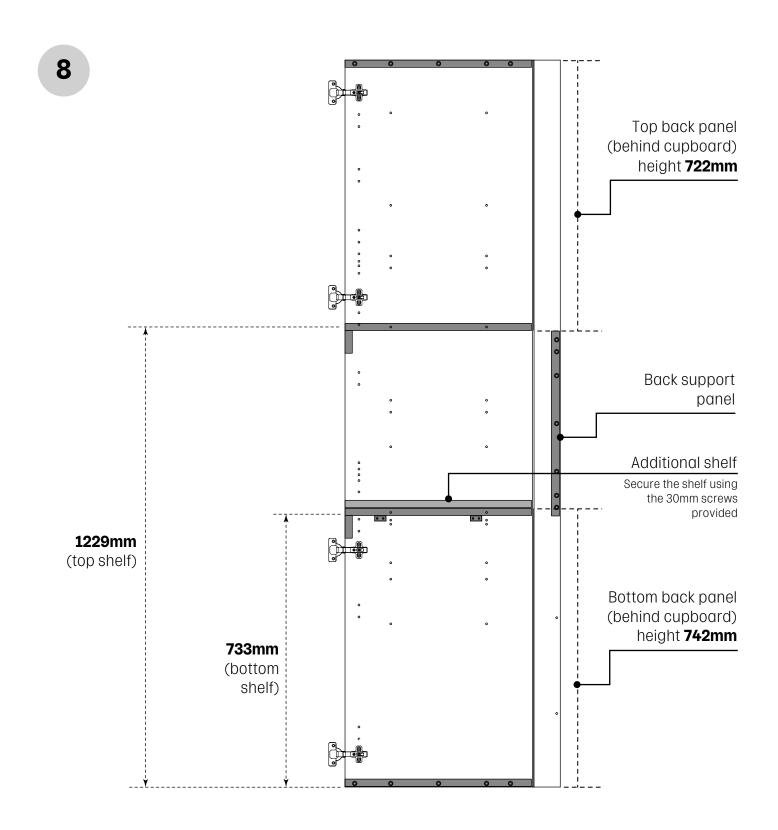
Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

### Microwave/Compact oven

**NOTE:** Fascia rails may require scribing depending on the appliance fitted.

Shelf configurations are identical for standard height and tall options.



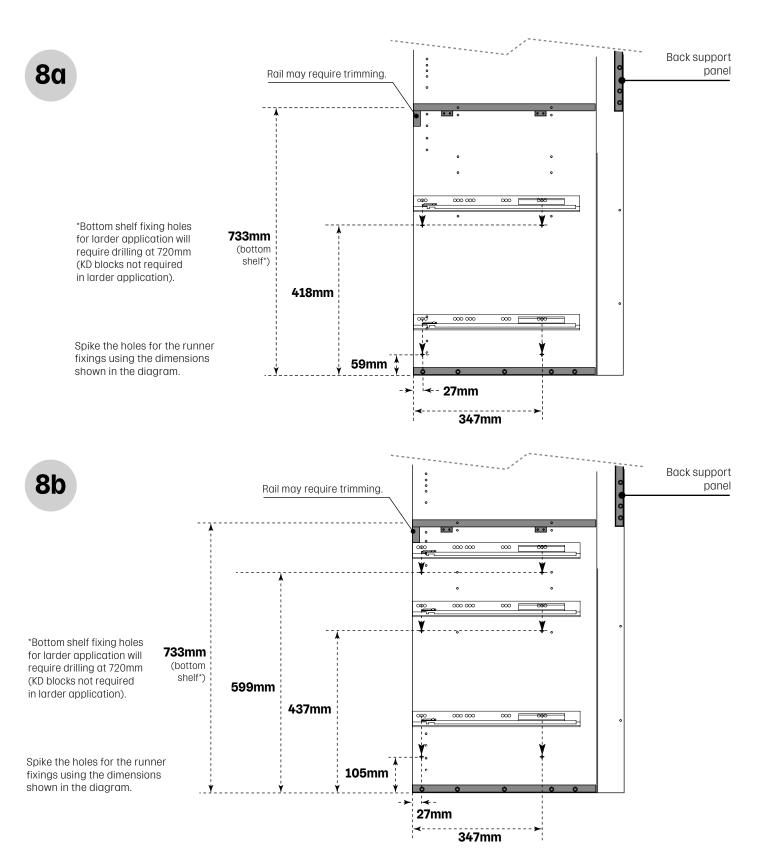


Following the information on this page for positioning shelves and runners **The dimensions for the shelf positions are to the hole centre.** 

### Microwave/Compact oven (drawer options)

**NOTE:** Fascia rails may require scribing depending on the appliance fitted.

Shelf configurations are identical for standard height and tall options.





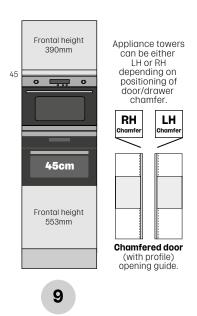
## Microwave/Compact oven - With additional appliances

The information below shows the cabinet configurations that can be achieved when installing a microwave/compact oven. Each overview page is followed by the shelf configurations applicable to the appliance shown.

#### Standard options

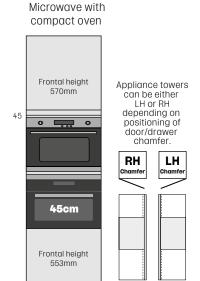
45mm Fascia rails required where indicated

Microwave with compact oven



#### Extra tall options

45mm Fascia rails required where indicated



Chamfered door

(with profile)

opening guide.

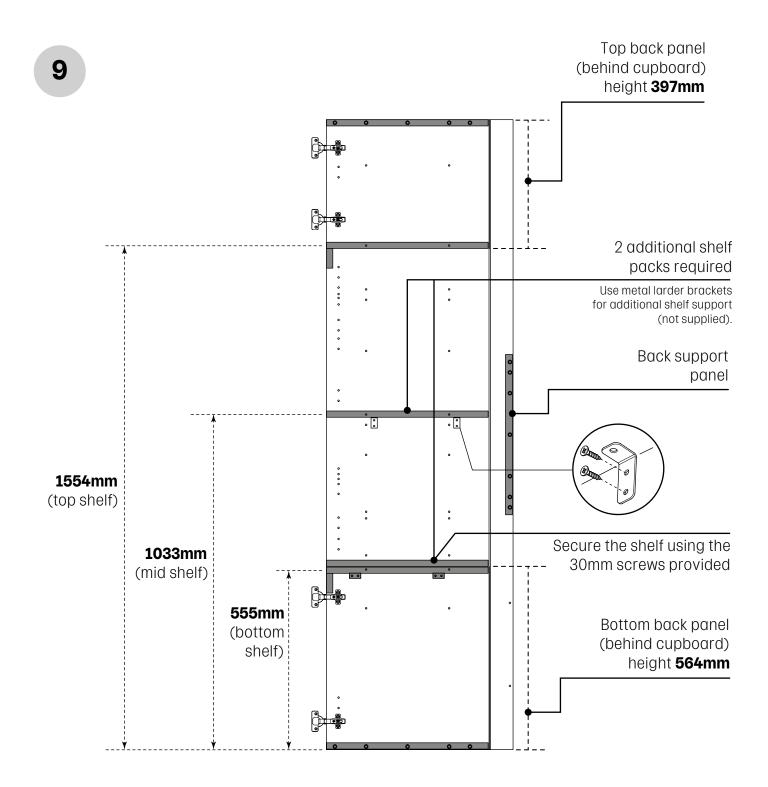


Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

### Microwave/Compact oven with additional appliances

**NOTE:** Fascia rails may require scribing depending on the appliance fitted. Shelf configurations are identical for standard height and tall options.



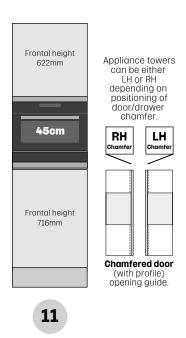


## Microwave/Compact oven - With warming drawer

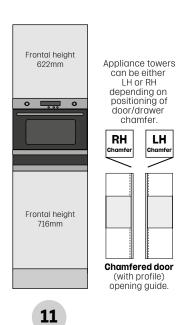
The information below shows the cabinet configurations that can be achieved when installing a microwave/compact oven. Each overview page is followed by the shelf configurations applicable to the appliance shown.

### Standard options

## Microwave with warming drawer



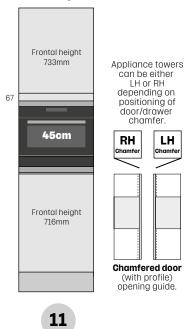
## Compact oven with warming drawer



### Extra tall options

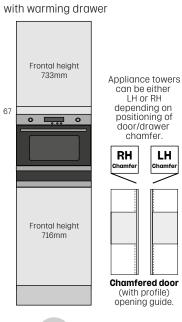
67mm Fascia rails required where indicated

## Microwave with warming drawer



### Compact oven

11



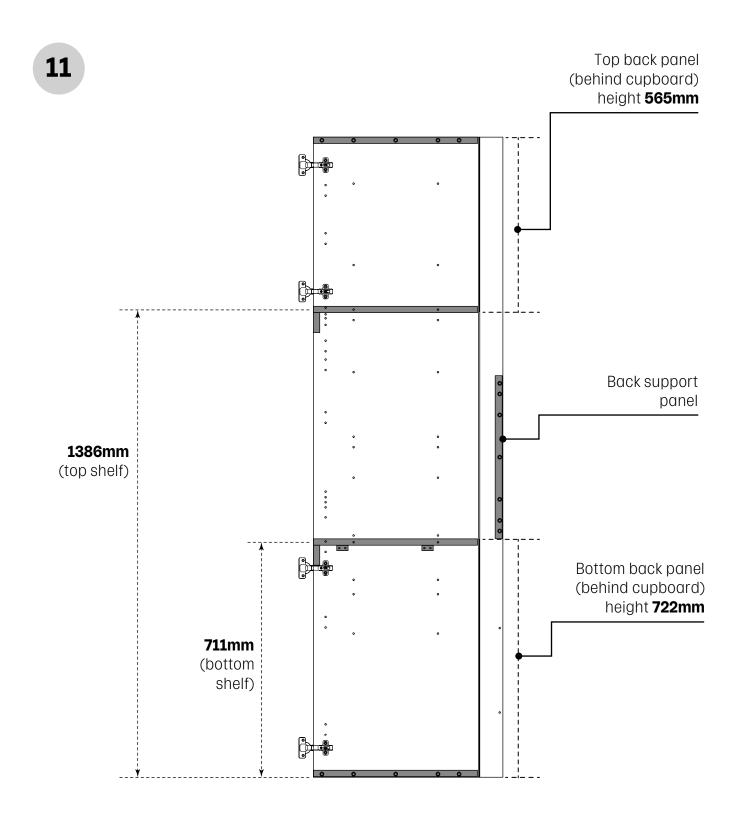


Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

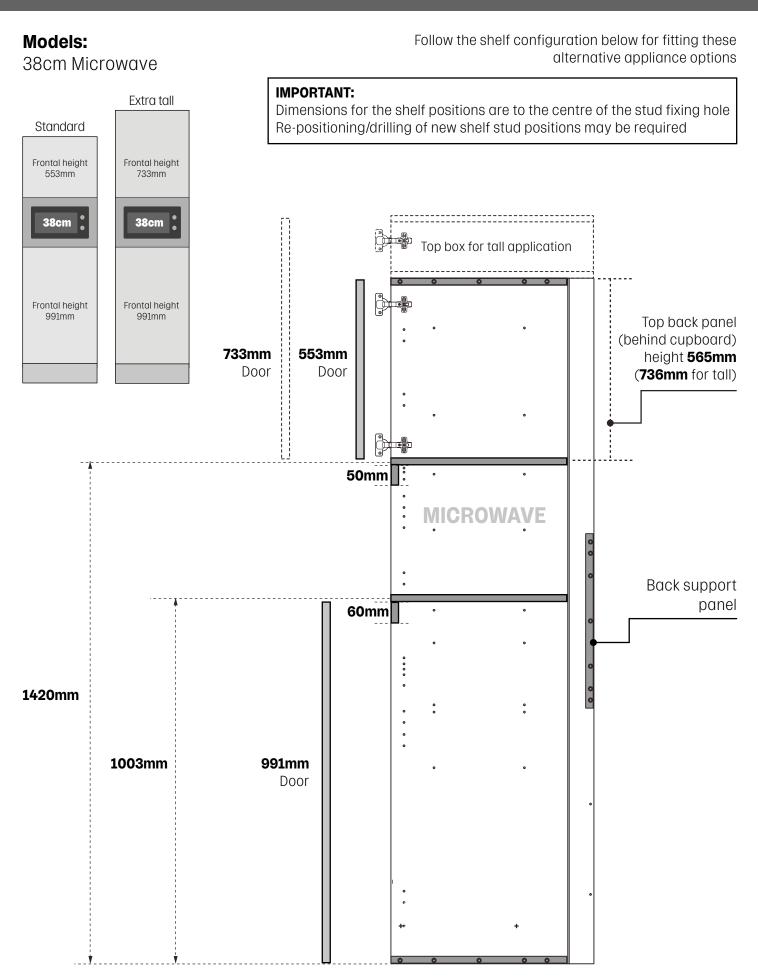
### Microwave/Compact oven with warming drawer

**NOTE:** Fascia rails may require scribing depending on the appliance fitted. Shelf configurations are identical for standard height and tall options.



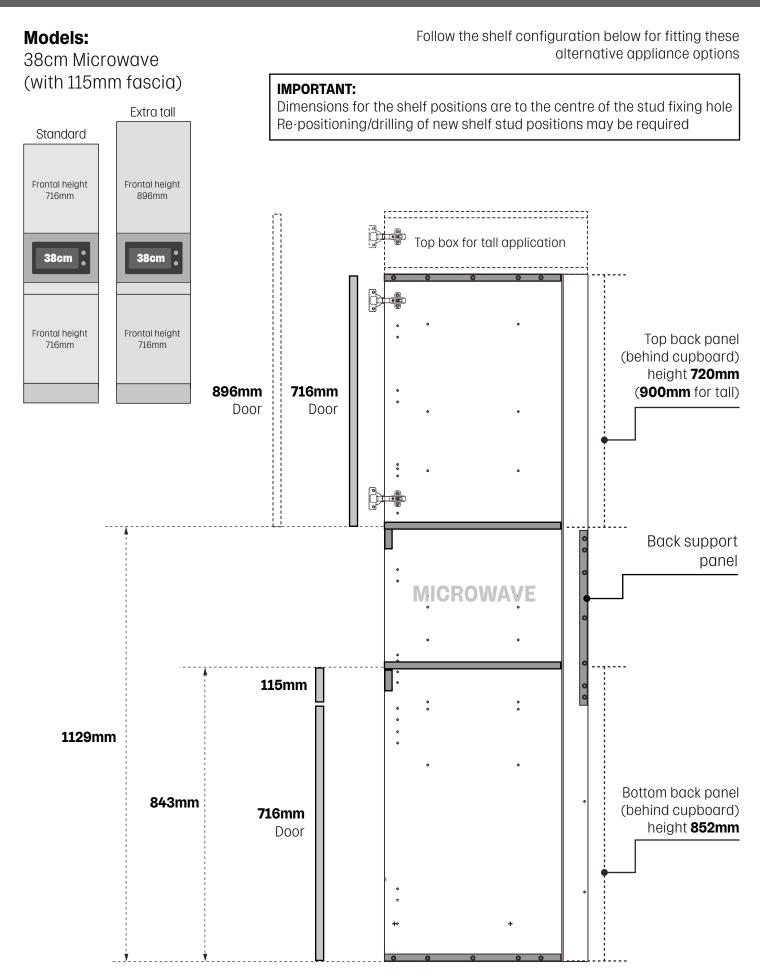


# 38cm Microwave - LAMONA



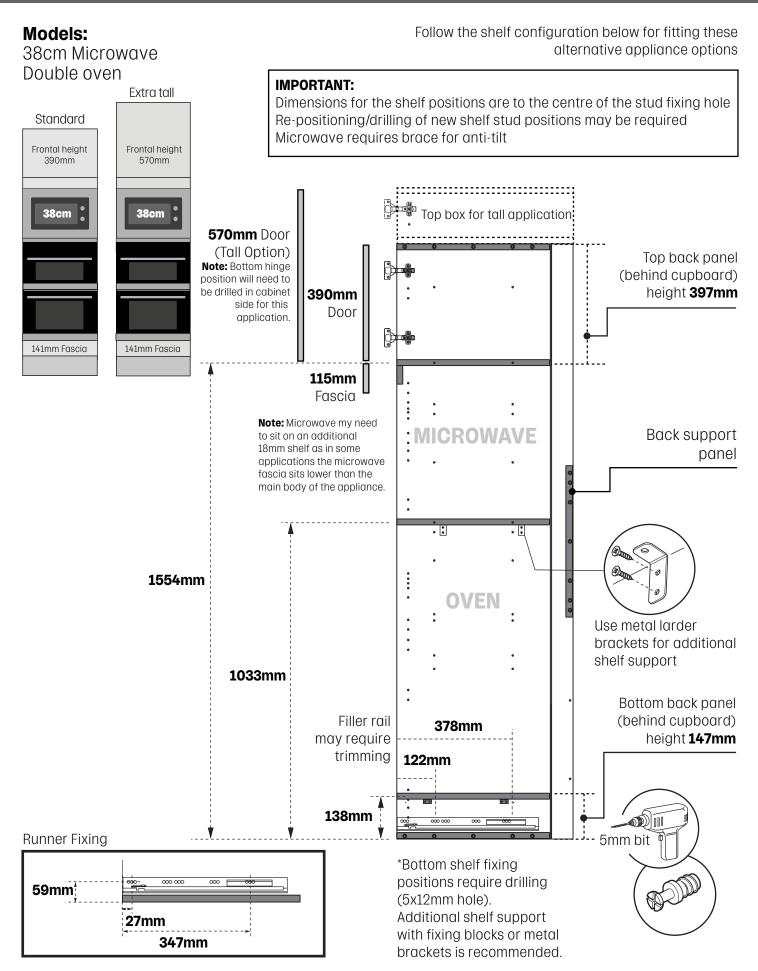


## 38cm Microwave with 115mm fascia - LAMONA



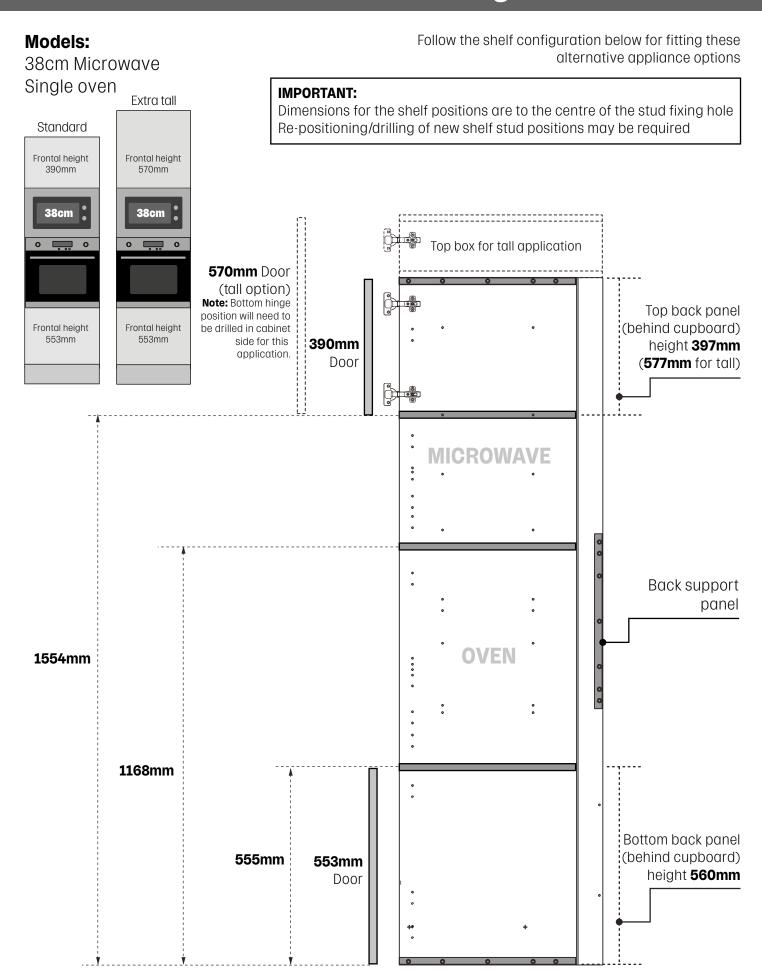


## 38cm Microwave and double oven - LAMONA



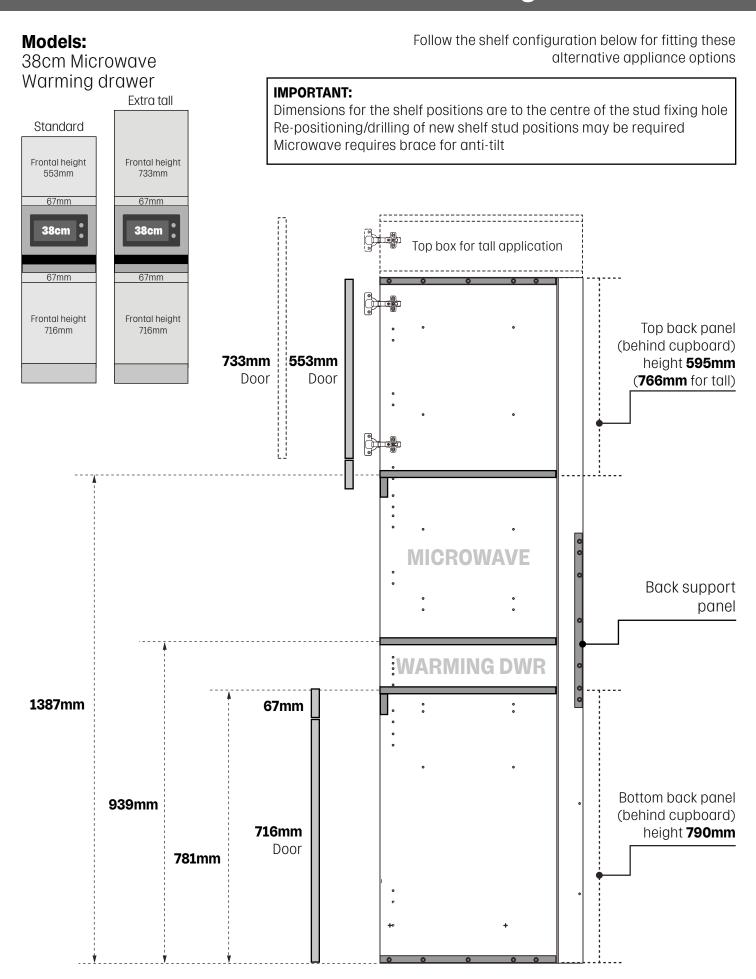


# 38cm Microwave and single oven-LAMONA



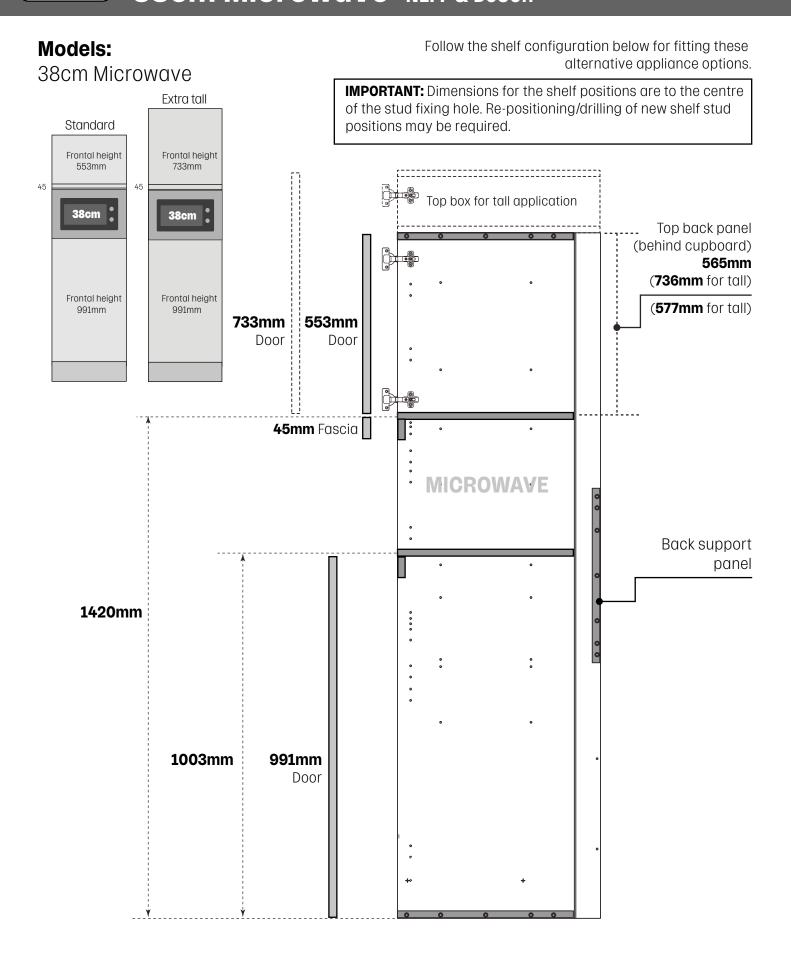


# 38cm Microwave and warming drawer - LAMONA



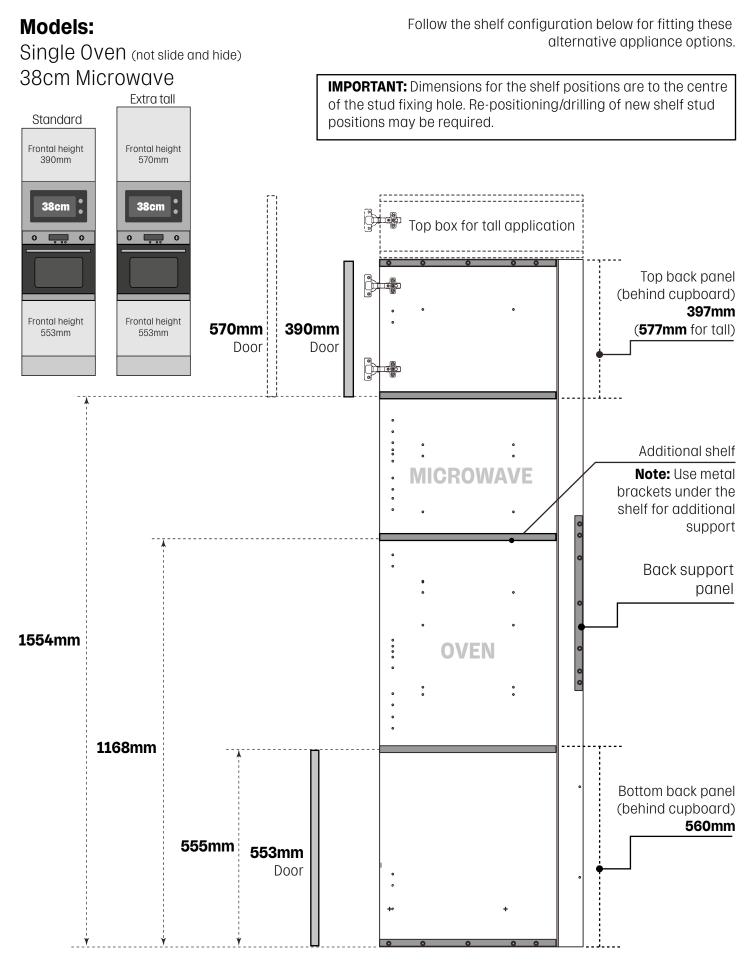


# 38cm Microwave - NEFF & BOSCH





# 38cm Microwave and single oven-NEFF & BOSCH





## Compact oven and two drawer application

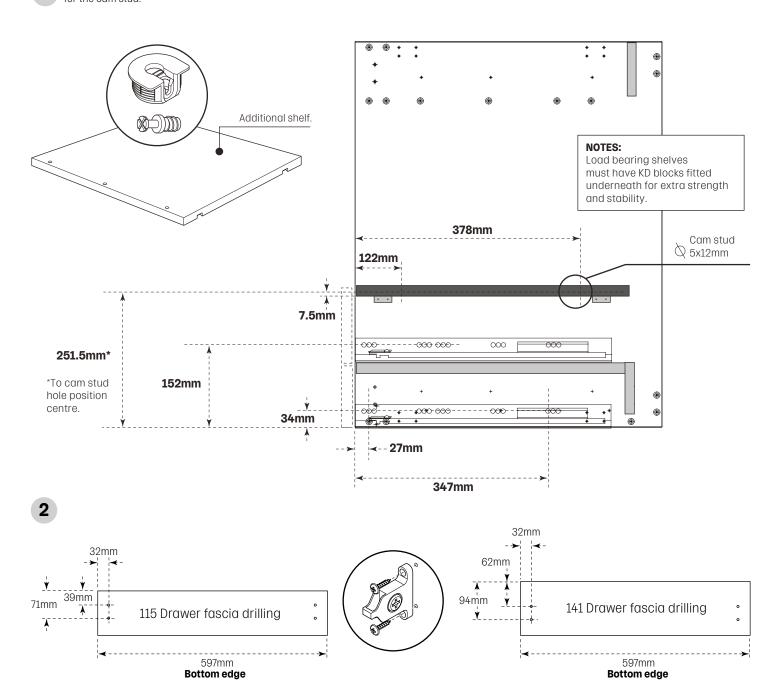


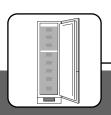
#### Components required:

RKC8/1705 - BUOH cabinet
HYH2960 - 600 Drawer box x2
600 BUOH fasica x1 (115mm) - Range specific
Appliance tower fascia x1 (141mm) - Range specific
RKC8/1820 - Appliance tower mid shelf pack x1
KD Fixing blocks and screws x4
RKM1820 - BUOH foot pack (must be used for this configuration)

#### **Assembly**

The dimensions for the shelf position are to the holes for the cam stud.



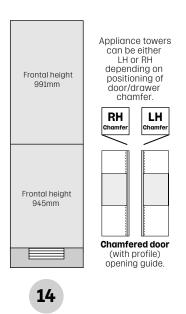


## 50/50 Fridge and freezer (one appliance) options

The information below shows the cabinet configurations that can be achieved when installing a 50/50 fridge/freezer. Each overview page is followed by the shelf configurations applicable to the appliance shown.

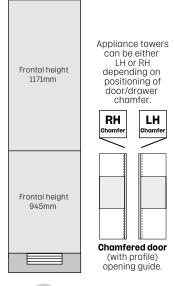
Standard options

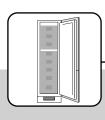
50/50 Fridge/ freezer (one appliance)



Extra tall options

50/50 Fridge/ freezer (one appliance)





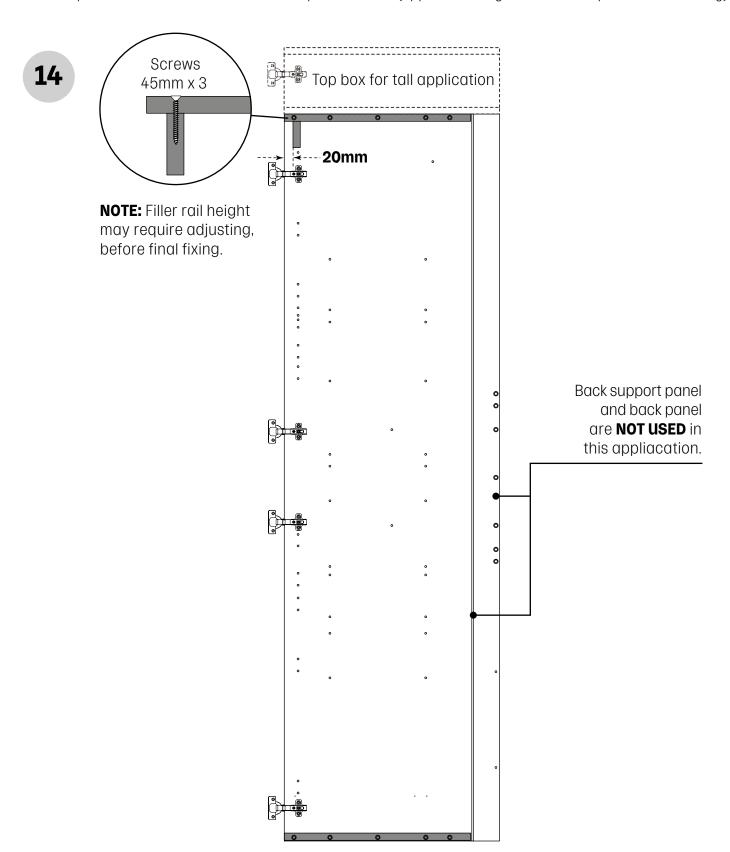
Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

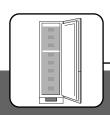
#### 50/50 Fridge/freezer (one appliance) options

**NOTE:** Shelf configurations are identical for standard height and tall options.

For tall options a 180mm box is fitted to the top of the tower (upper door hinge moves into top box for door fixing).



IMPORTANT: For this appliance tower, the base panel will need to be cut at the back to allow for ventilation, (see page 147).

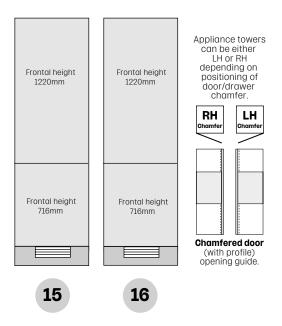


## 70/30 Fridge/freezer (one appliance) options

The information below shows the cabinet configurations that can be achieved when installing a 70/30 fridge/freezer. Each overview page is followed by the shelf configurations applicable to the appliance shown.

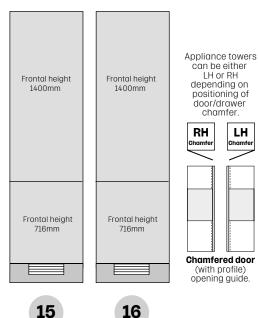
#### Standard options

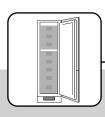
70/30 Fridge/ freezer (one appliance) 70/30 Fridge/ freezer (one appliance BOSCH)



#### Extra tall options

70/30 Fridge/ 70/30 Fridge/ freezer freezer (one appliance) (one appliance BOSCH)





Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

#### 70/30 Fridge/freezer (one appliance) options

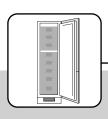
**NOTE:** Shelf configurations are identical for standard height and tall options.

For tall options a 180mm box is fitted to the top of the tower (upper door hinge moves into top box for door fixing).



**NOTE:** Shelf position may require adjusting dependent on appliance/feet fitted. Measure the height of the appliance before op box for tall application final top shelf fixing. In addition to this, when fixing the appliance plastic top trim A/B/C for some fridge/freezers, the fixing holes may require re-drilling to avoid pre-drilled holes in the underside of the cabinet shelf. **20mm** Screws 45mm x 3 Back support panel and back panel 1815mm are **NOT USED** in this appliacation. A/B/C **NOTE:** When fitting hinges to your side panel, make sure the correct hinge hole positions are used, in relation to the door drillings (see below). C Α В **LH Door** LH/RH **RH Door** IMPORTANT: For this appliance tower, the base panel will need to be cut at the back to allow for Door

ventilation, (see page 147).



Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

#### 70/30 Fridge/freezer (BOSCH one appliance) options

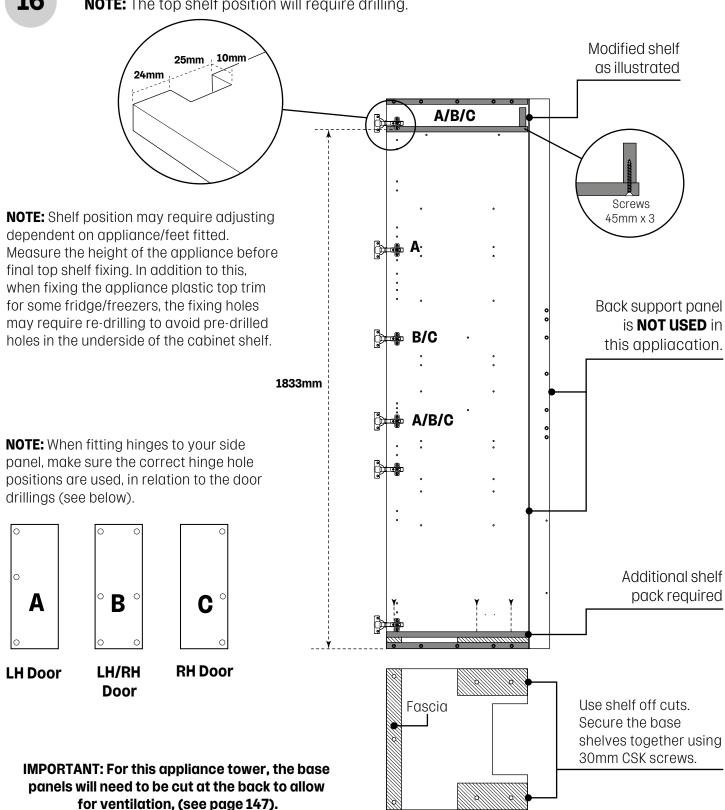
**NOTE:** Shelf configurations are identical for standard height and tall options.

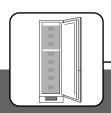
For tall options a 180mm box is fitted to the top of the tower (upper door hinge moves into top box for door fixing).

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Cut out the top shelf using the dimensions given, to allow the shelf to fit over the hinge plate.

**NOTE:** The top shelf position will require drilling.





## Full height larder fridge/freezer options

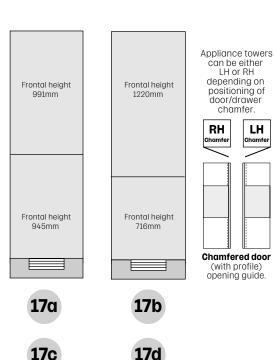
The information below shows the cabinet configurations that can be achieved when installing a full height larder fridge/freezer. Each overview page is followed by the shelf configurations applicable to the appliance shown.

LH

#### Standard options

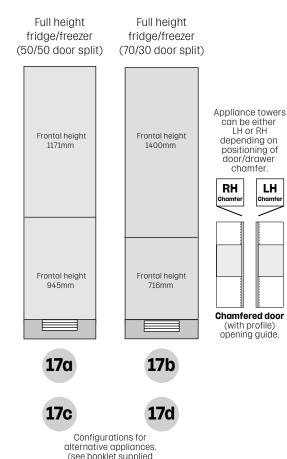
Full height fridge/freezer (50/50 door split)

Full height fridge/freezer (70/30 door split)



Configurations for alternative appliances, (see booklet supplied with your appliance for correct cabinet installaation)

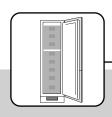
#### Extra tall options



with your appliance

for correct cabinet

installaation)



Following the information on this page for positioning shelves and back panels.

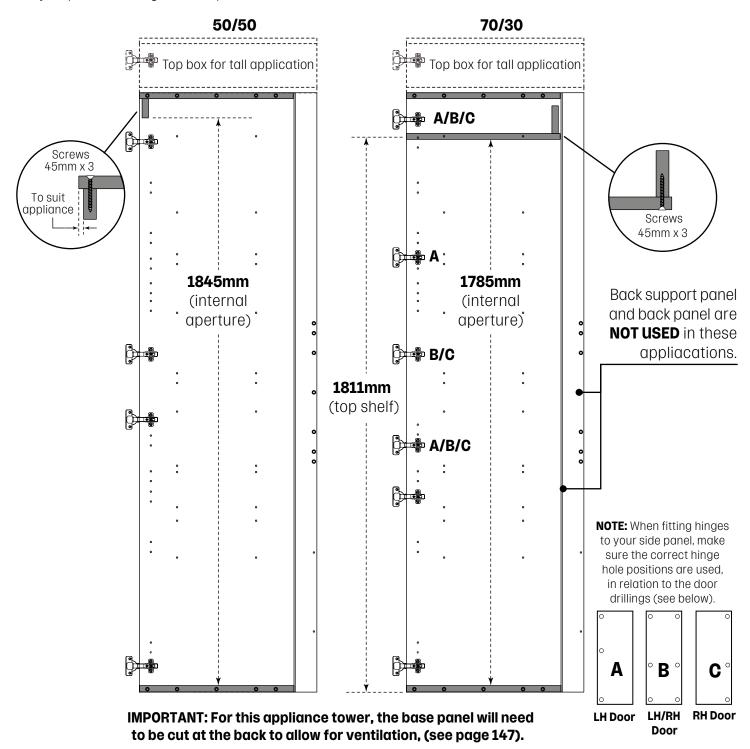
The dimensions for the shelf positions are to the hole centre.

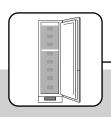
#### Full height larder fridge/freezer options

**NOTE:** Shelf configurations are identical for standard height and tall options. For tall options a 180mm box is fitted to the top of the tower (upper door hinge moves into top box for door fixing).



**NOTE:** Shelf position may require adjusting dependent on appliance/feet fitted. Measure the height of the appliance before final top shelf fixing. In addition to this, when fixing the appliance plastic top trim for some fridge/freezers, the fixing holes may require re-drilling to avoid pre-drilled holes in the underside of the cabinet shelf.





Following the information on this page for positioning shelves and back panels.

The dimensions for the shelf positions are to the hole centre.

#### Full height larder fridge/freezer options

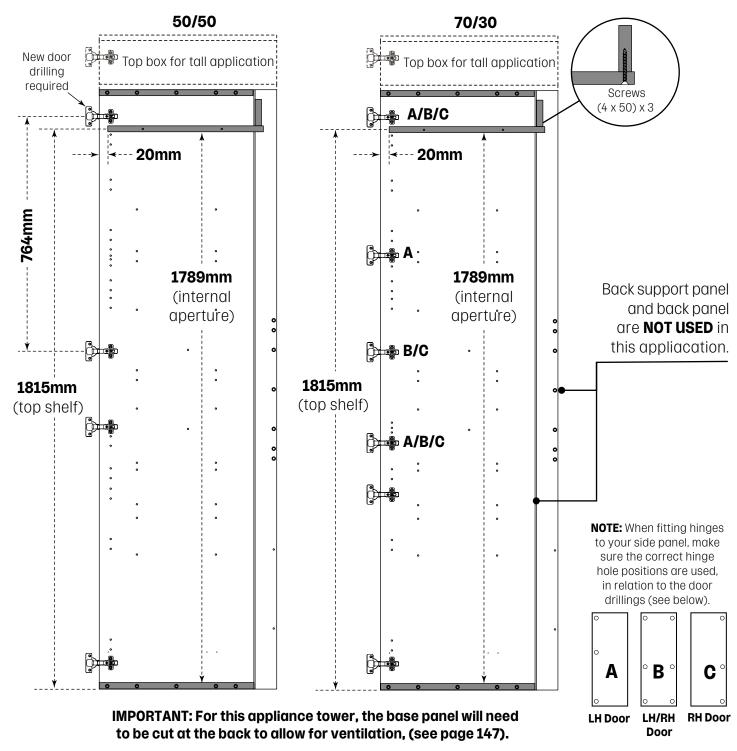
**NOTE:** Shelf configurations are identical for standard height and tall options.

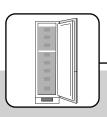
For tall options a 180mm box is fitted to the top of the tower (upper door hinge moves into top box for door fixing).



17d Alternative appliance configuration

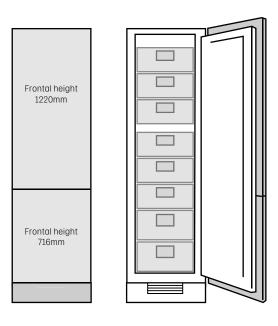
**NOTE:** Shelf position may require adjusting dependent on appliance/feet fitted. Measure the height of the appliance before final top shelf fixing. In addition to this, when fixing the appliance plastic top trim for some fridge/freezers, the fixing holes may require re-drilling to avoid pre-drilled holes in the underside of the cabinet shelf.



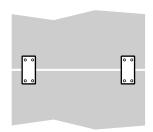


Follow the instructions below for fitting the 70/30 tower cabinet doors to a full height fridge/freezer.

#### 70/30 Fridge/freezer door application

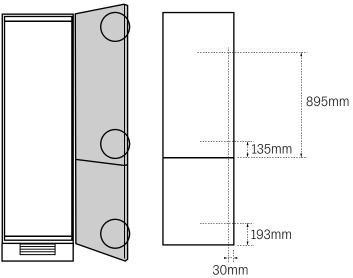


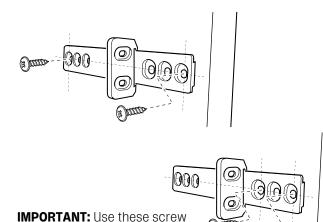
Hang the doors to the cabinet as shown in the section on the installation manual and secure together with metal plates (see illustrations below).

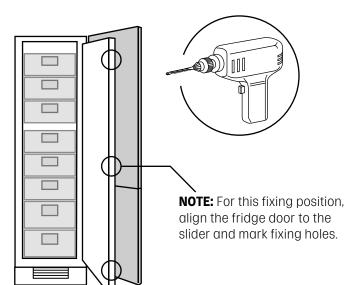


Measure, mark and fit brackets to doors.

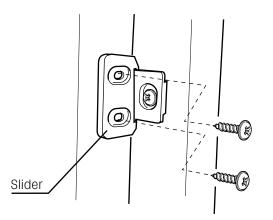
NOTE: For kitchen frontals with a centre panel, the bracket fixing will need to be secure only at the end nearest the door edge. Place an additional screw in the third hole along from the front to secure.



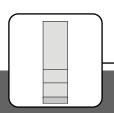




Drill through the two sets of holes pre-marked into the edge of the appilance door. Secure the slider parts of the brackets to the appliance door.



positions for **shaker** frontals.



## Larder tower options

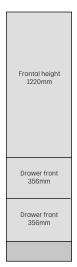
The information below shows the cabinet configurations that can be achieved when installing a larder tower. Each overview page is followed by the shelf configurations applicable to the appliance shown.

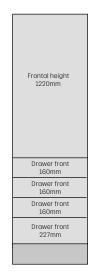
#### Standard options

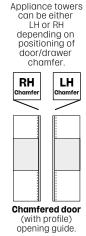
300 Larder 500 Larder tower with tower with 3 drawers 2 drawers

500 Larder tower with 4 drawers









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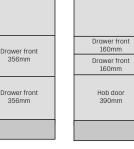
18

20

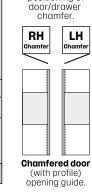
600 Larder tower with 2 drawers

600 Larder tower with 3 drawers





Frontal height



Appliance towers

can be either LH or RH

depending on positioning of

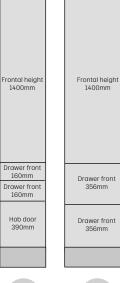
18 19

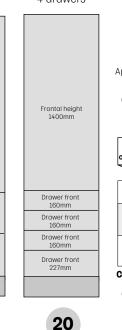
#### Extra tall options

300 Larder tower with 3 drawers

500 Larder tower with 2 drawers

500 Larder tower with 4 drawers





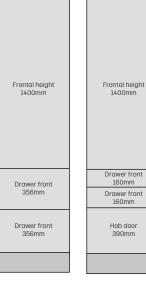
Appliance towers can be either LH or RH depending on positioning of door/drawer chamfer. RH **Chamfered door** (with profile) opening guide.

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600 Larder tower with 2 drawers

600 Larder tower with 3 drawers



RH LH

Chamfered door

(with profile)

opening guide.

Appliance towers

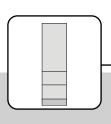
can be either LH or RH

depending on positioning of

door/drawer chamfer.

18

19



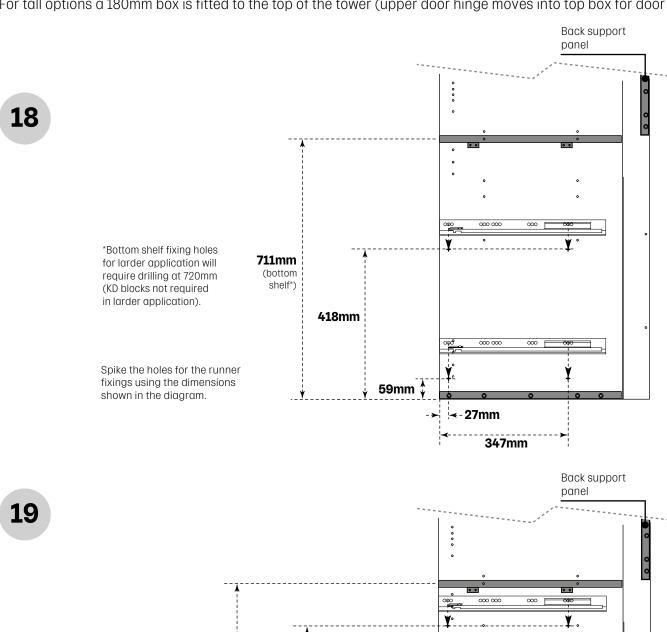
Following the information on this page for positioning shelves and runners.

The dimensions for the shelf positions are to the hole centre.

#### Larder tower options with drawers

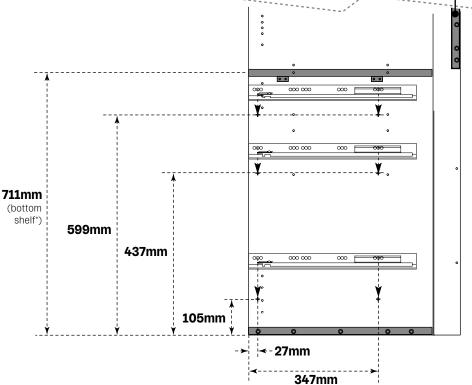
**NOTE:** Shelf configurations are identical for standard height and tall options.

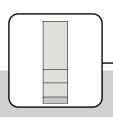
For tall options a 180mm box is fitted to the top of the tower (upper door hinge moves into top box for door fixing).



\*Bottom shelf fixing holes for larder application will require drilling at 720mm (KD blocks not required in larder application).

Spike the holes for the runner fixings using the dimensions shown in the diagram.





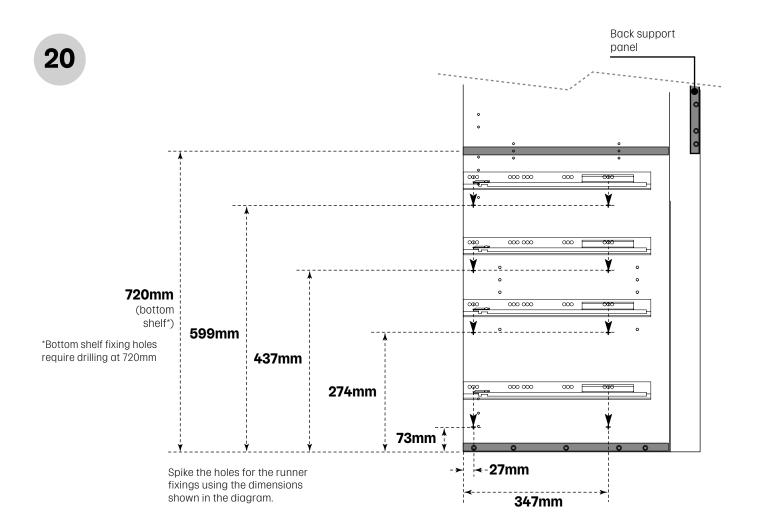
Following the information on this page for positioning shelves and runners.

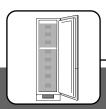
The dimensions for the shelf positions are to the hole centre.

#### Larder tower options with drawers

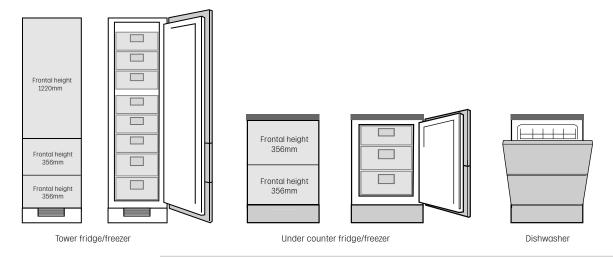
**NOTE:** Shelf configurations are identical for standard height and tall options.

For tall options a 180mm box is fitted to the top of the tower (upper door hinge moves into top box for door fixing).



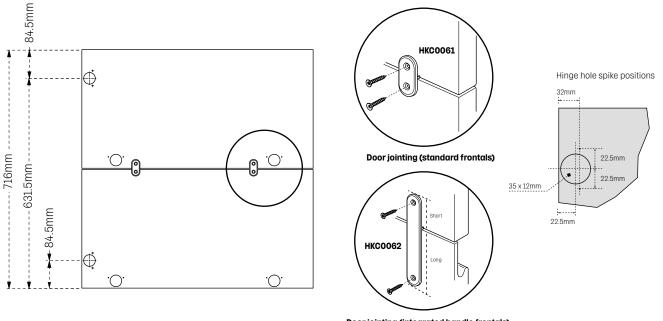


# Half height frontals

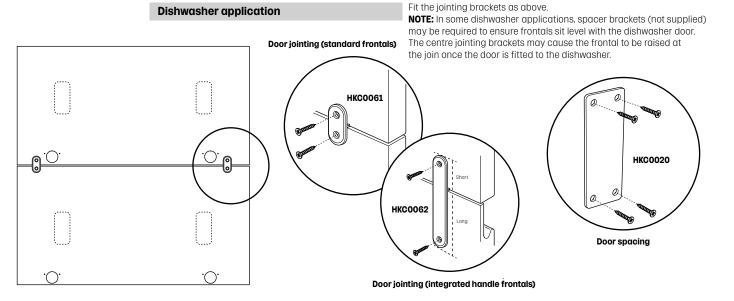


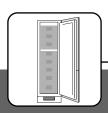
#### Fridge/freezer application

Pilot drill and fit the brackets to the doors using the screws. **NOTE:** The bracket will automatically space the doors apart. Measure, mark and drill the side hinge hole positions following the dimensions shown.

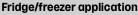


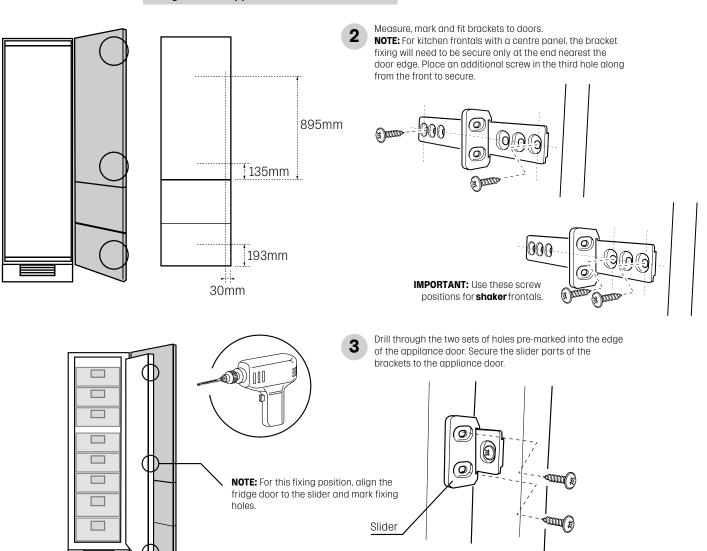
#### Door jointing (integrated handle frontals)





# Half height frontals

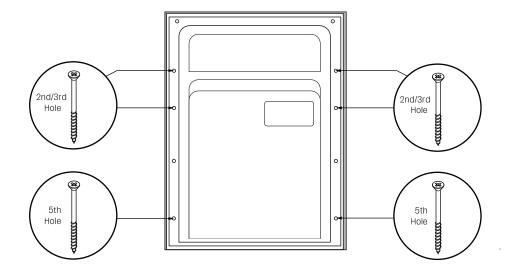




#### Dishwasher application example

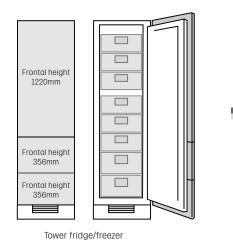
Back of a dishwasher door illustrated.

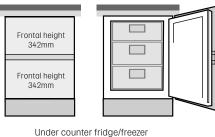
**NOTE:** Follow the dishwasher installation guide for specific fixing information relating to the specific appliance

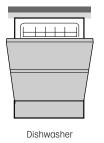




## Half height frontals







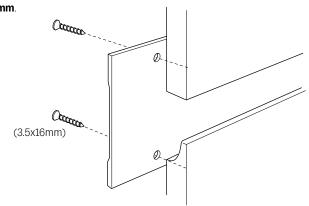




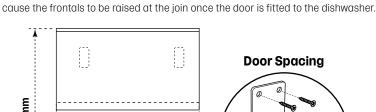
Measure and space the frontals apart to ensure the overall correct height of 716mm. Cut the profile to length if required (for 450mm application). Fit the dummy appliance profile to the back of the frontals using the screws to secure. NOTE: Make sure the profile is fixed so it aligns with the adjoining profiles in the cabinet run.

When fitting fridge door to the frontals (as shown in the manufacturer's instructions), additional spacing between the brackets and the door may be required. Use washers to space if necessary.

See also Profile Installation - Section 2 for further details.

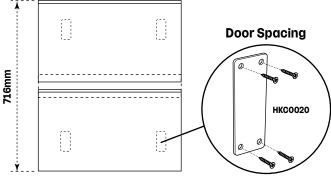


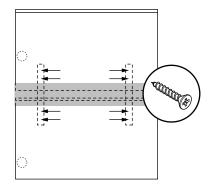
NOTE: When fitting doors to a washing machine application, central brackets will be required to add strength to the door. These are fitted as shown below.



NOTE: In some dishwasher applications, spacer brackets (not supplied), may be

required to ensure the frontals sit level with the dishwasher door. The profile may

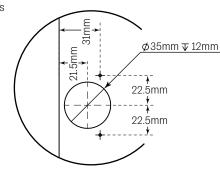


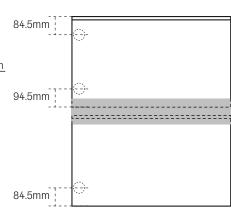


NOTE: If fitting a dummy drawer profile to two half heights which are to be used as one door, we recommend three hinge positions are used (two hinges on the top door with one at the bottom.

In this application the drawer fronts will require drilling for the hinges.

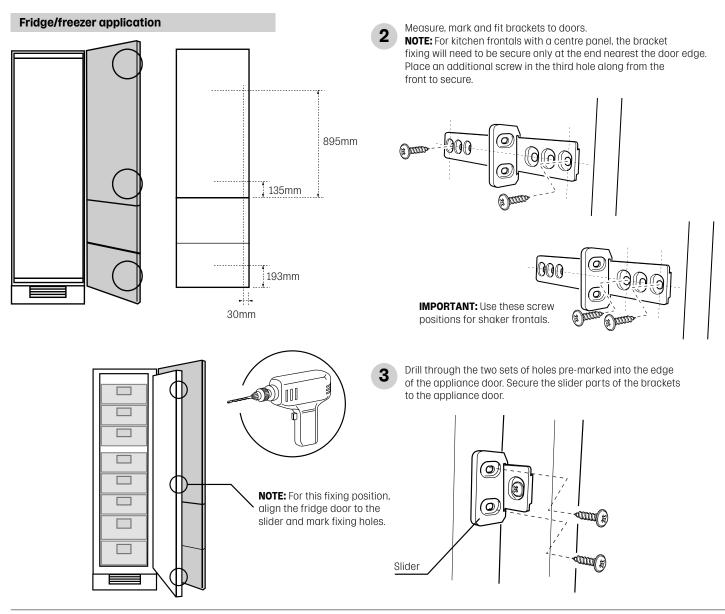
Follow the diagram for hinge location dimensions.







# Half height frontals



# LAMONA dishwasher application example IMPORTANT: The plastic 'H' section for fixing the doors

**NOTE:** Follow the dishwasher installation guide supplied.

to the dishwasher requires cutting around the profile and fixing with additional screws.

Generic illustration shown-screw fixing for guidance only.

267mm

201/3rd
Hole

2nd/3rd
Hole

5th
Hole