

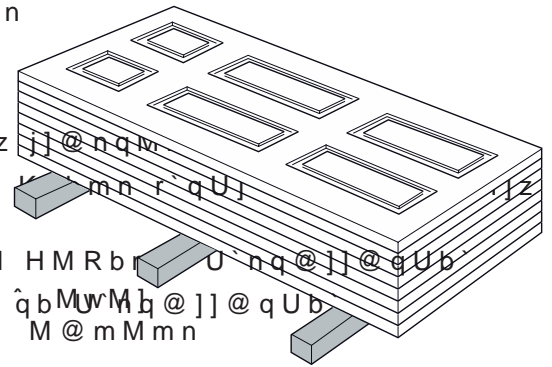
# Flush & Moulded Internal Joinery Doors

## Installation Guidelines & Care Information

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It is important you read this leaflet before installing the door. The guidelines below will help ensure the door is fitted correctly and in a suitable environment.

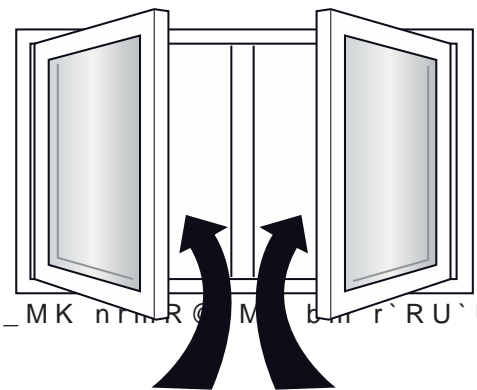
- The door should be installed in a well-ventilated area.
- The door should be installed in a dry environment.
- The door should be installed in a room that is not being plastered or painted.
- The door should be installed in a room that is not being heated.
- The door should be installed in a room that is not being cooled.
- The door should be installed in a room that is not being ventilated.
- The door should be installed in a room that is not being cleaned.
- The door should be installed in a room that is not being decorated.



Installation Guidelines & Care Information

The timber components used on the door are dried to specific moisture content during manufacture. Exposure to damp or moist conditions will cause swelling of the components, discolouration and consequent distortion of the door.

- As with all doors, care must be taken to ensure that doors are not installed in buildings immediately after plastering or other wet trades have taken place.
- After the doors are installed, good ventilation of the building is vital to prevent the humidity inside rising to an unacceptable level. Windows and trickle ventilators should be left open (wherever practical) to ensure a good circulation of air through the building. In excessively damp conditions distortion may happen within hours of the door being installed.
- Fitting doors as late as possible in the build programme will reduce the potential problems arising from the conditions described in the points above.
- This door must be installed square, true and plumb and it must be hung in accordance with the manufacturers instructions.
- Doors should be left open at all times to allow air to circulate until the surrounding area has completely dried out. If central heating is tested or accelerated, drying with heat is applied after the doors are installed, it is especially important that good ventilation is maintained during and after the testing to prevent a build up of condensation.
- Moulded wood fibre doors should be painted with a single coat of a good quality undercoat, followed by two coats of a good quality top coat. The paint manufacturers' instructions should be followed.
- For non fire doors the door can be reduced up to a maximum of 6mm from the long edge for unlippped doors and 10mm for lippped doors. (Note: this will remove the lipping and expose the timber stile) and 6mm from the top and bottom edges. If the doors weighs more than 20kg and is subject to large differences of temperature or humidity on each side, e.g. bathroom or airing cupboards, it should be hung on 3 hinges.
- When fitting fire doors, please refer to the Certifire installation instructions attached to the edge of the door for guidance on trimming.



This door is compatible with VOC 2010 compatible finishes and the use of water based Primers and Paints will not adversely effect the integrity of the door.

The manufacturer will not be liable for any remedial work or replacement product as a result of incorrect installation of product as stipulated in the instructions above. For further information, please call 01768 866786.